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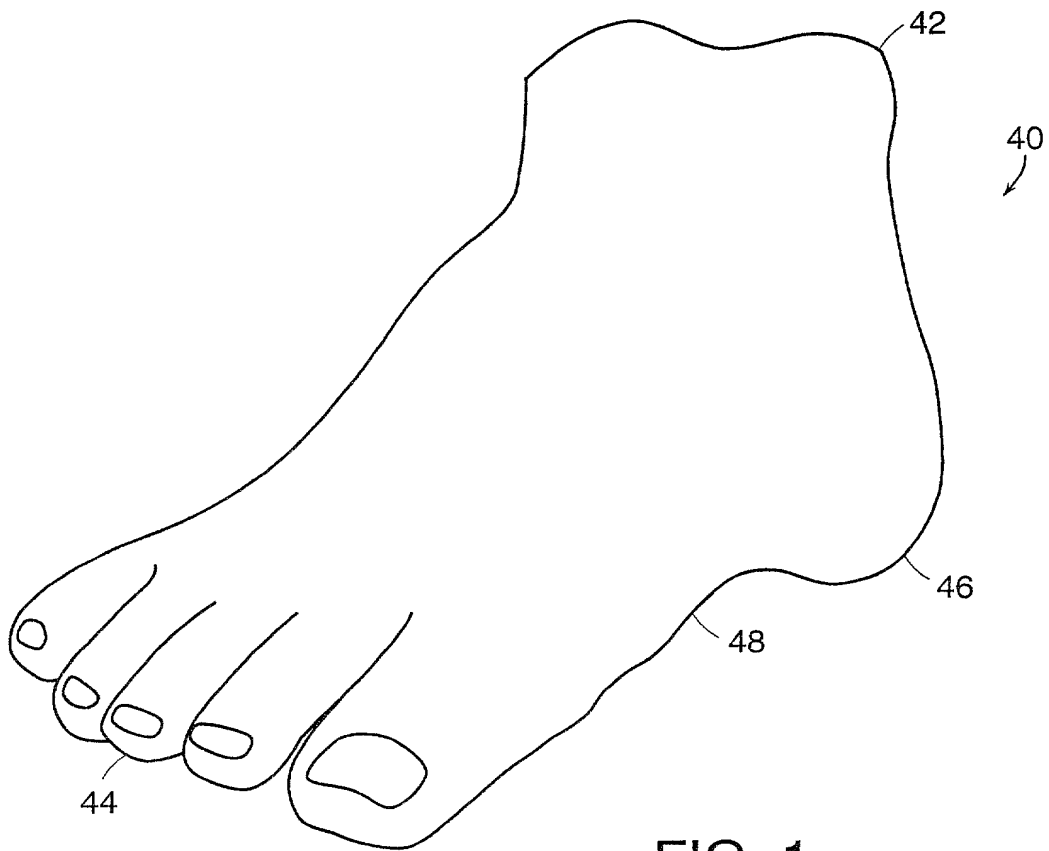
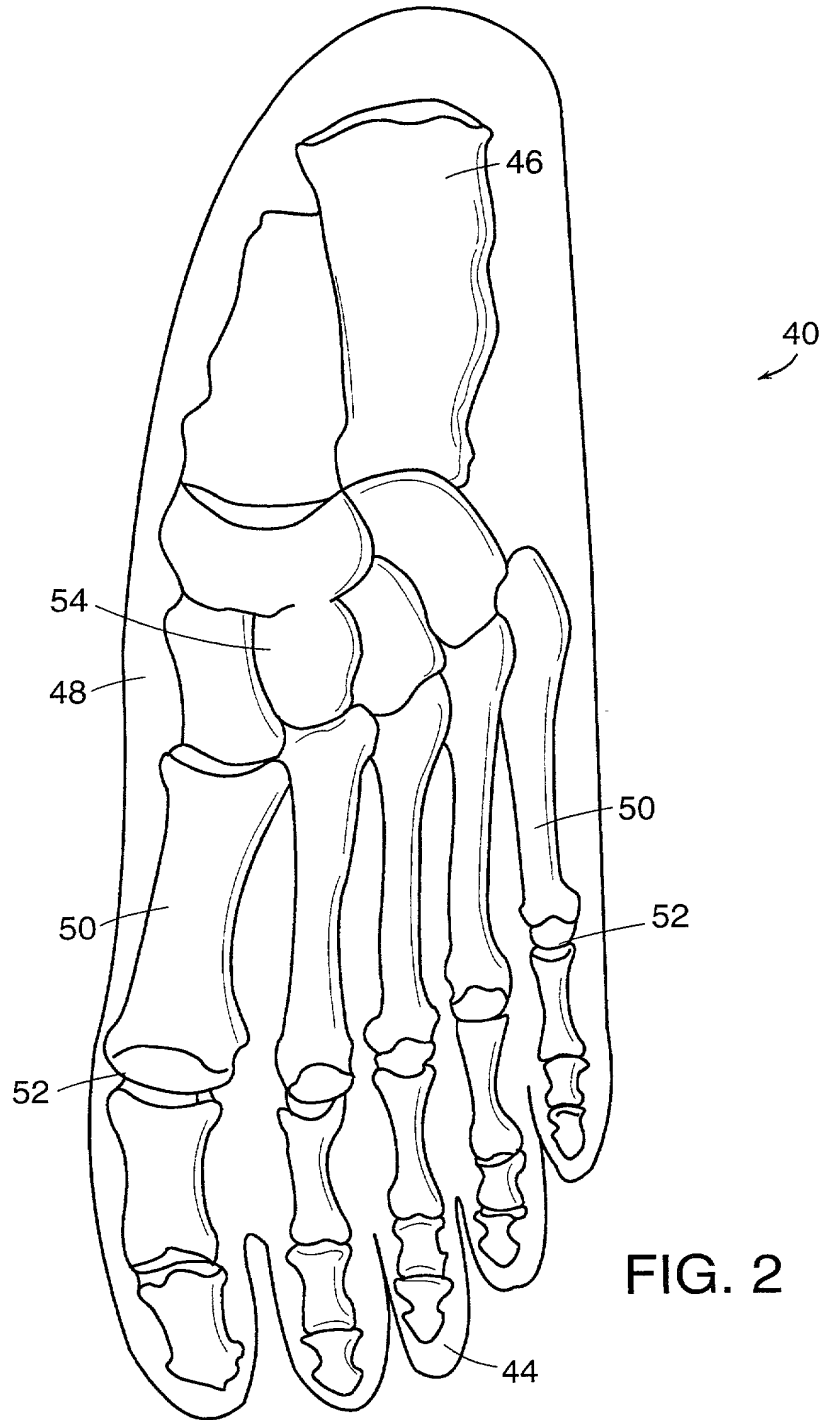


FIG. 1

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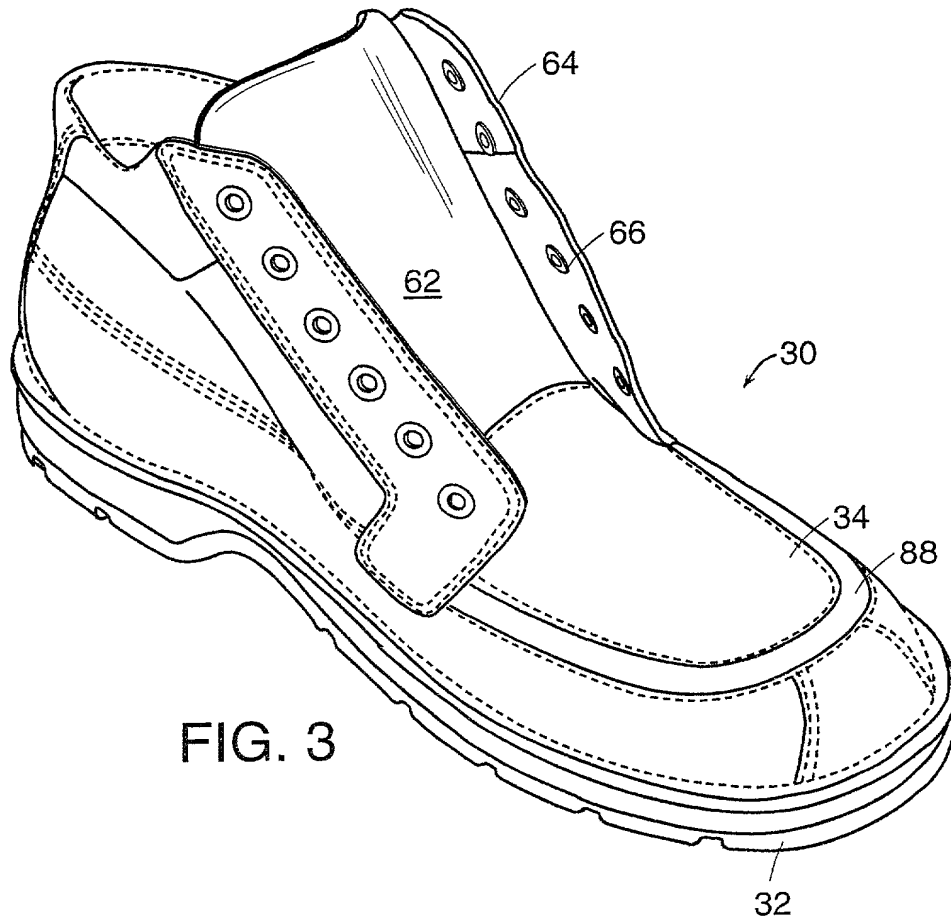


FIG. 3

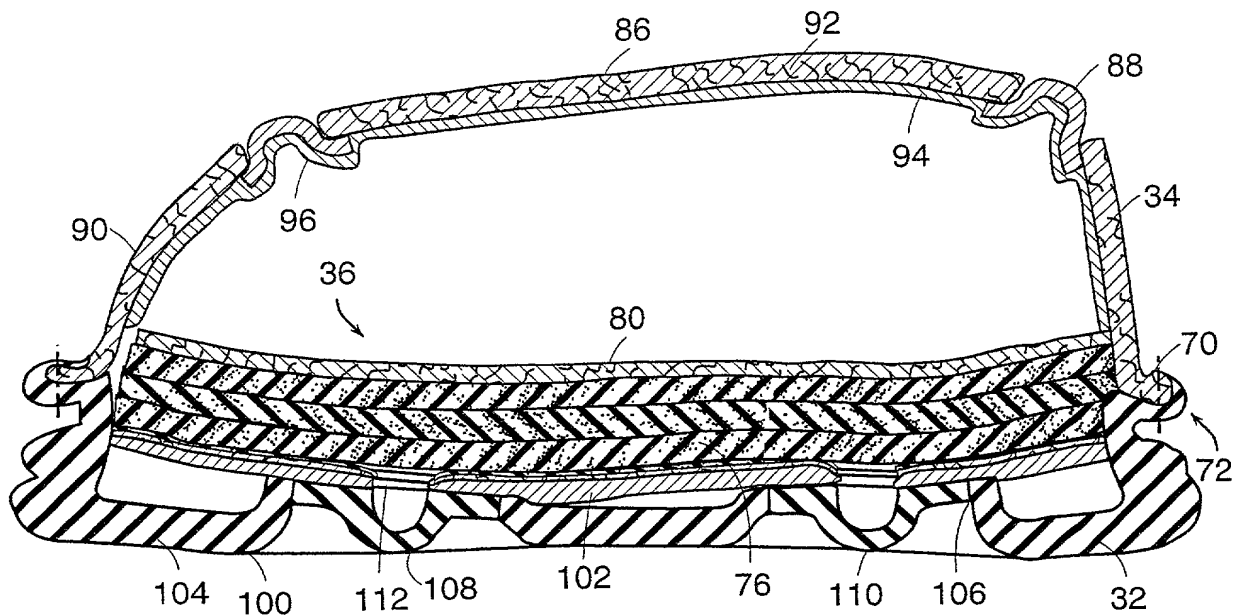
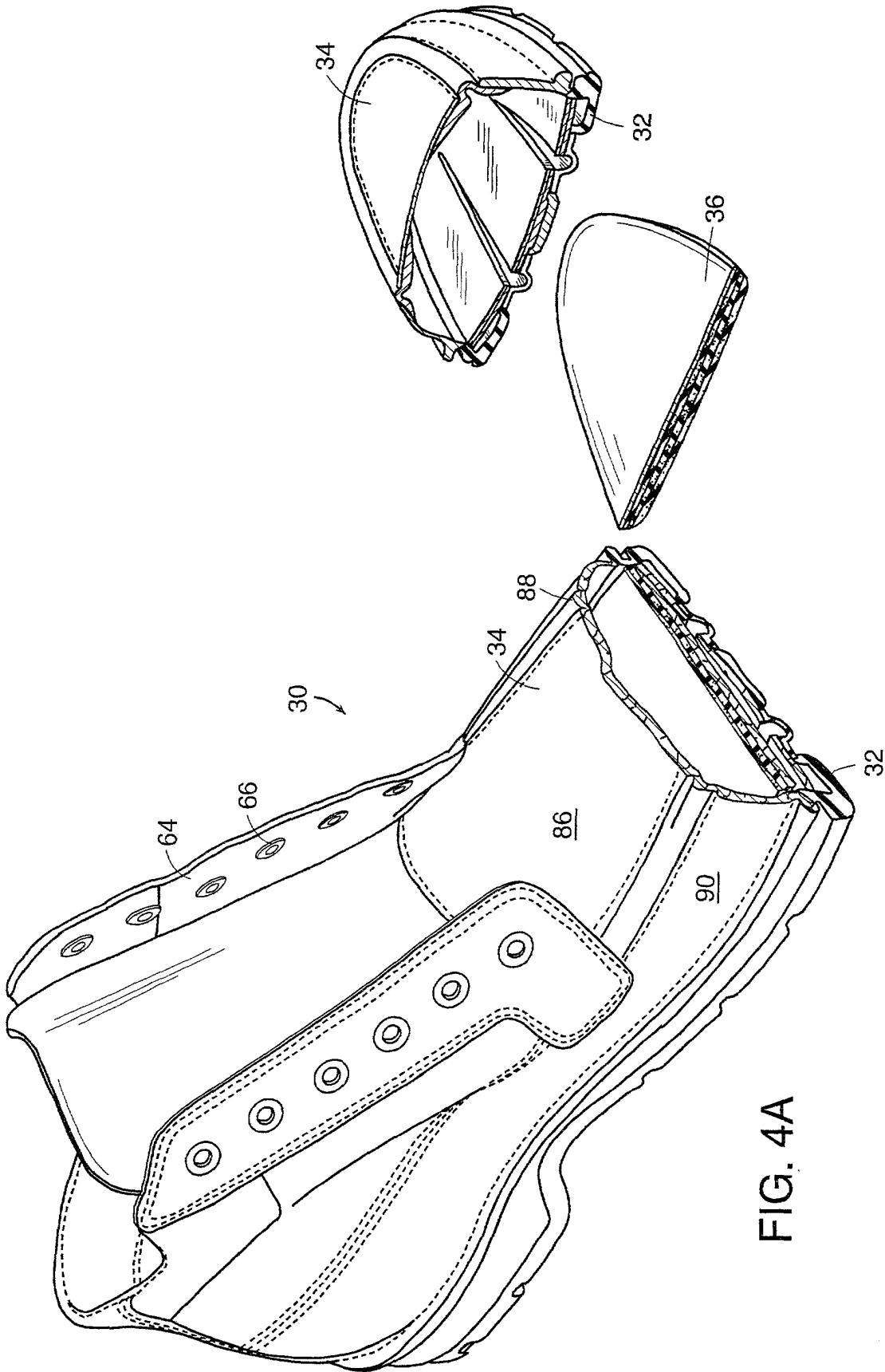


FIG. 4B



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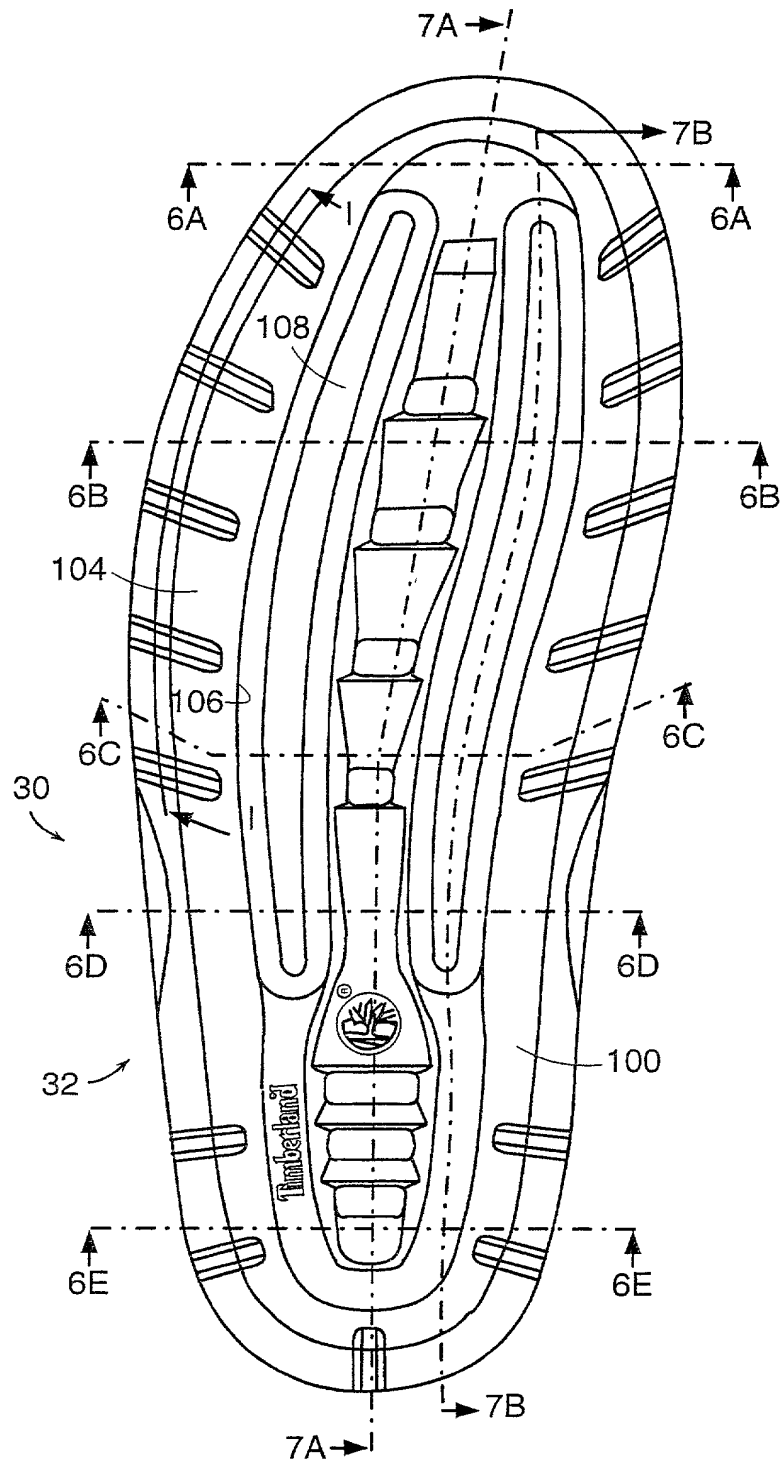


FIG. 5

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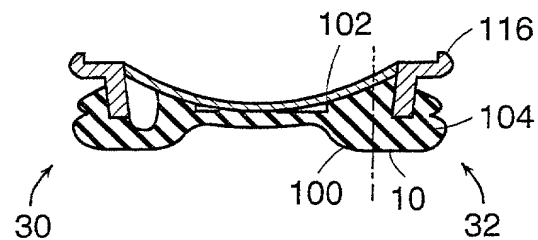


FIG. 6A

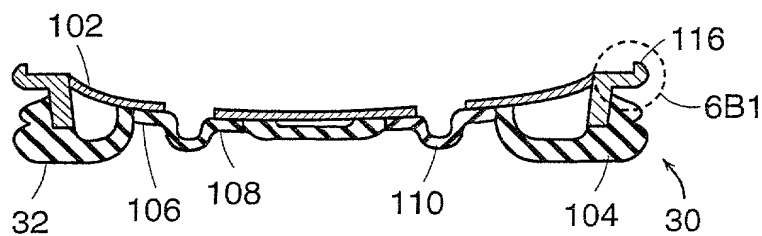


FIG. 6B

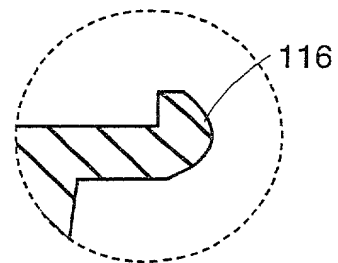


FIG. 6B1

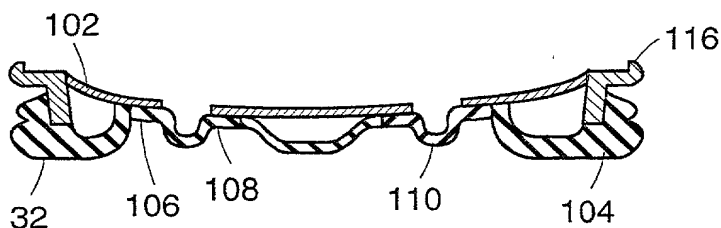


FIG. 6C

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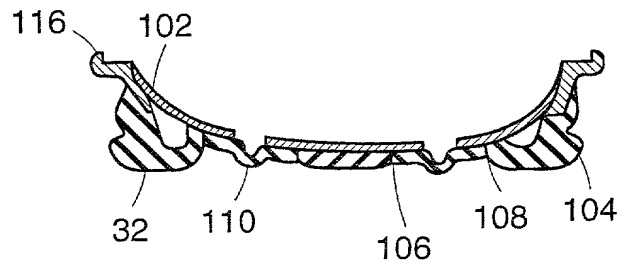


FIG. 6D

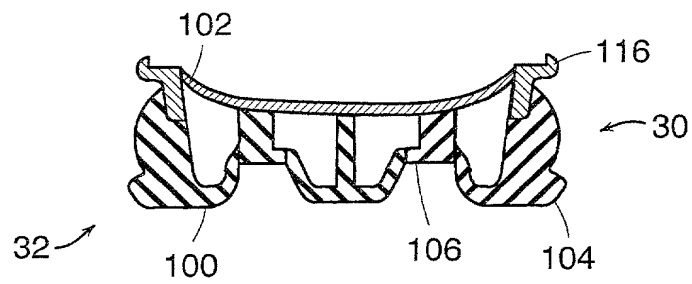


FIG. 6E

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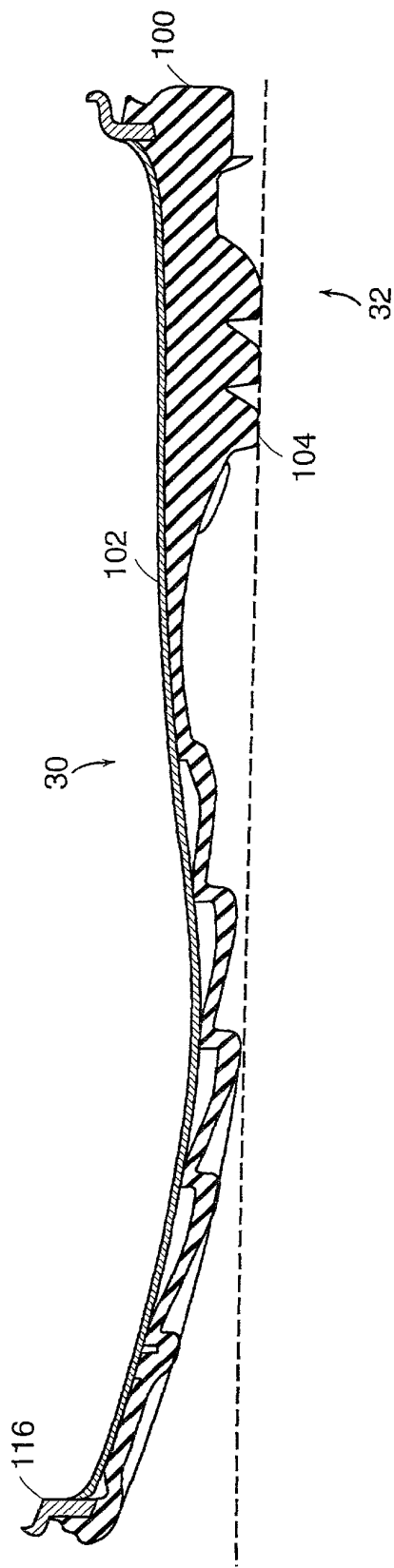


FIG. 7A

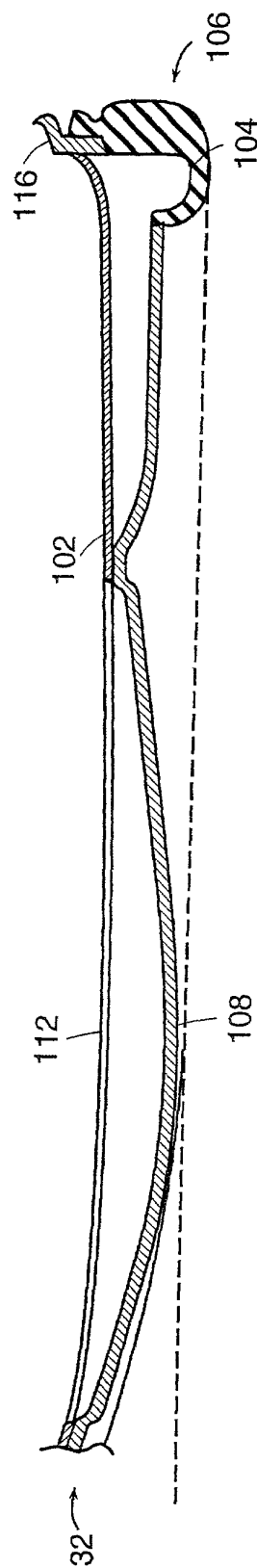


FIG. 7B

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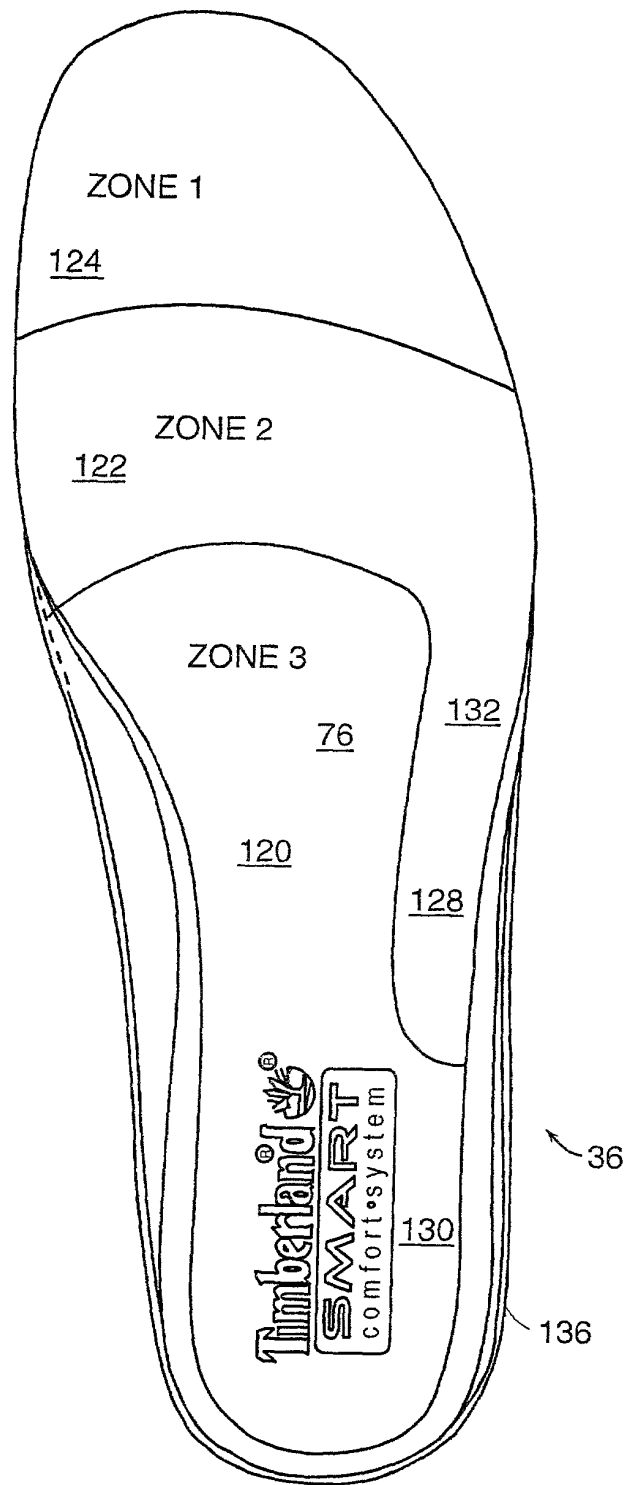


FIG. 8A

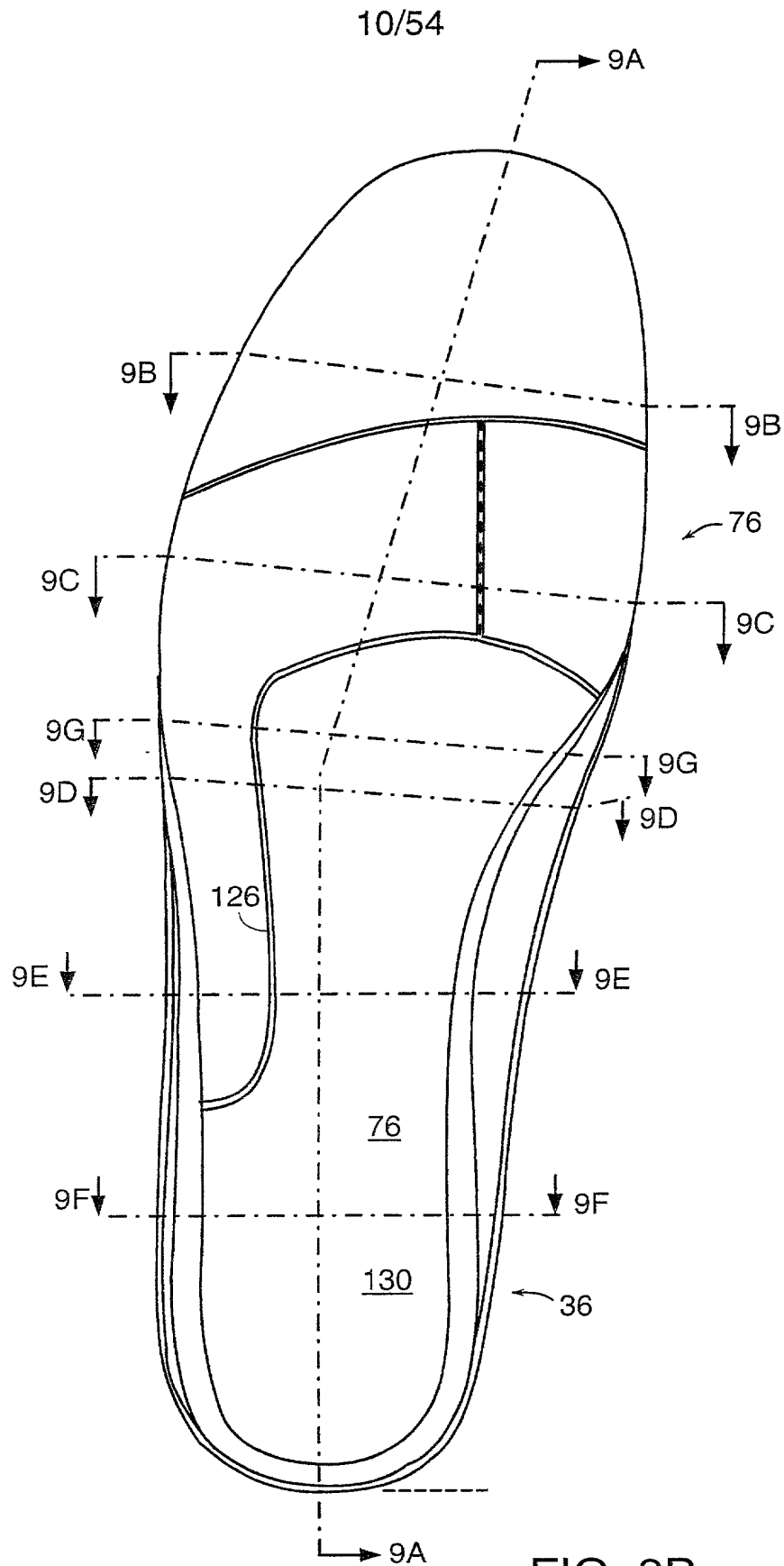


FIG. 8B

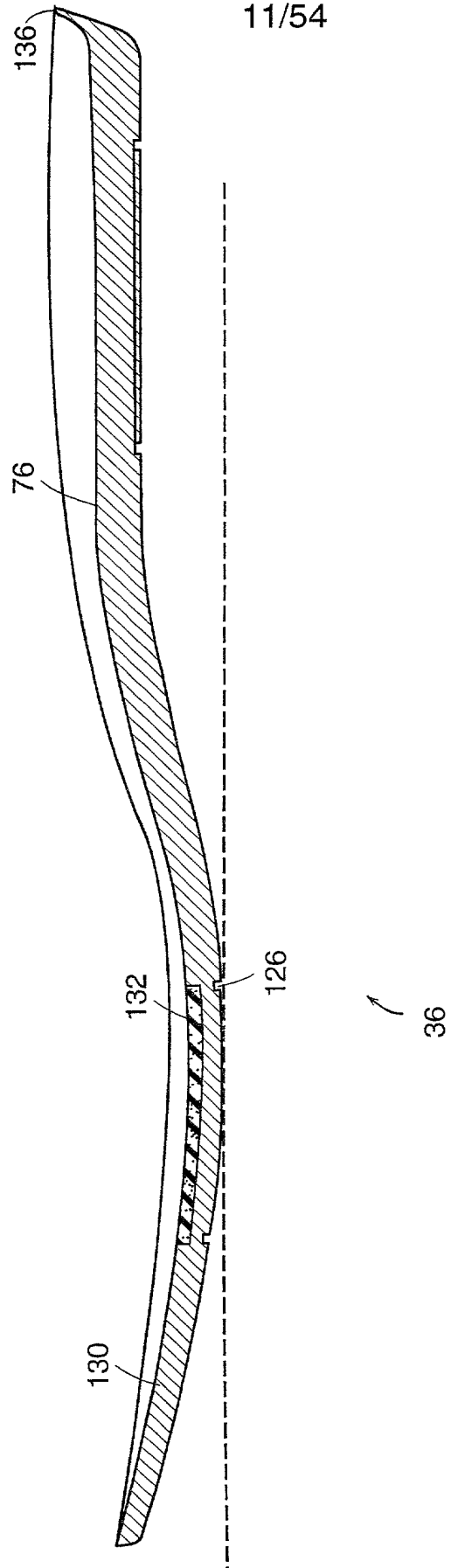


FIG. 9A

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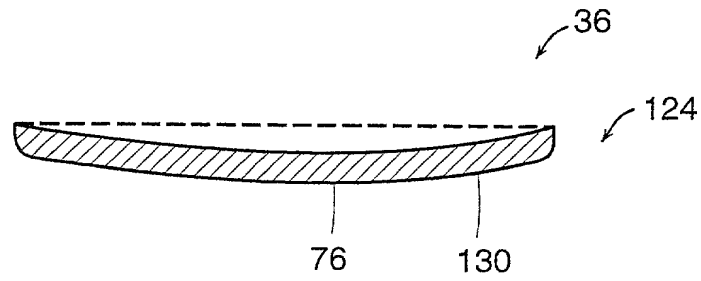


FIG. 9B

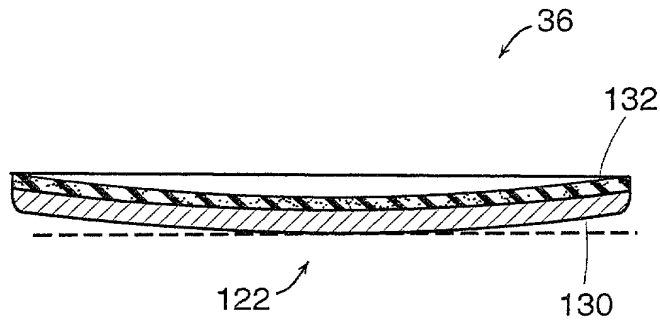


FIG. 9C

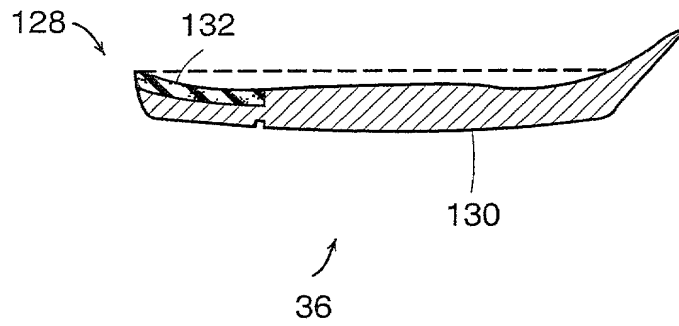
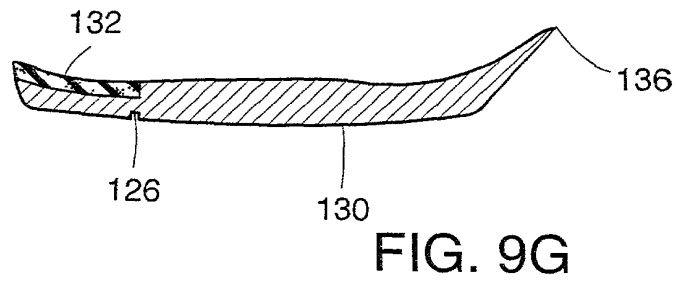
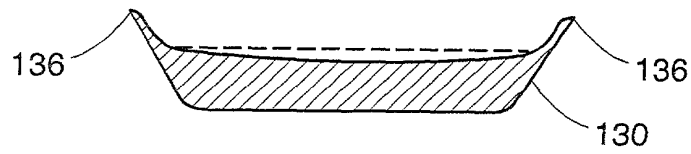
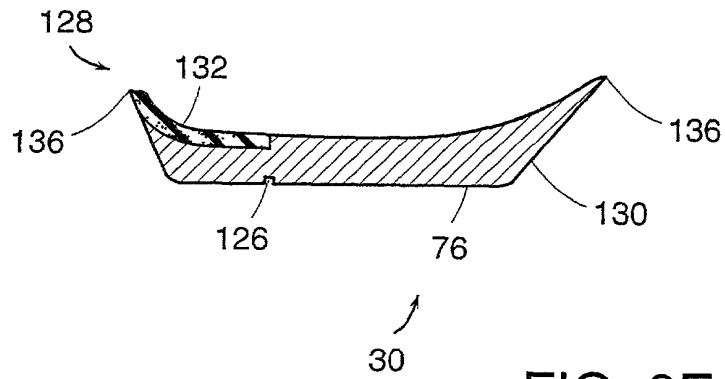


FIG. 9D

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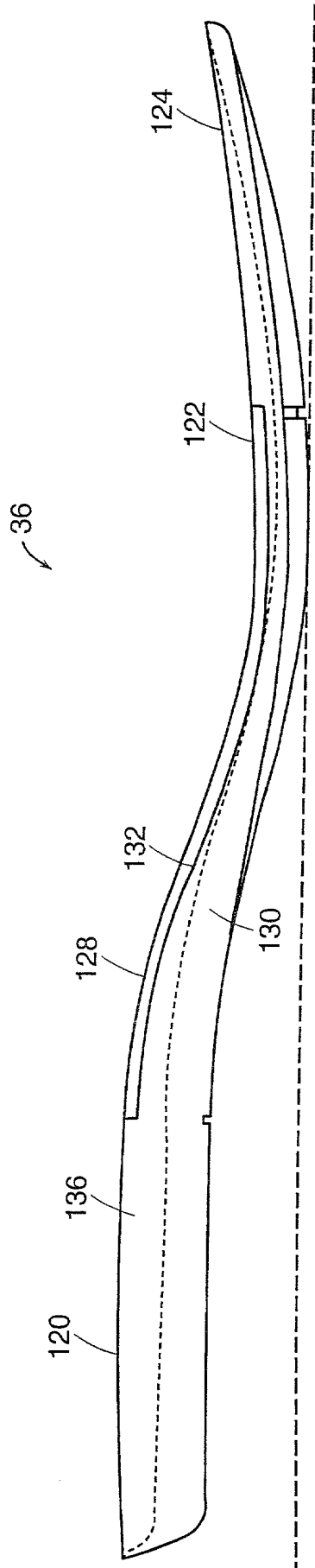


FIG. 10A

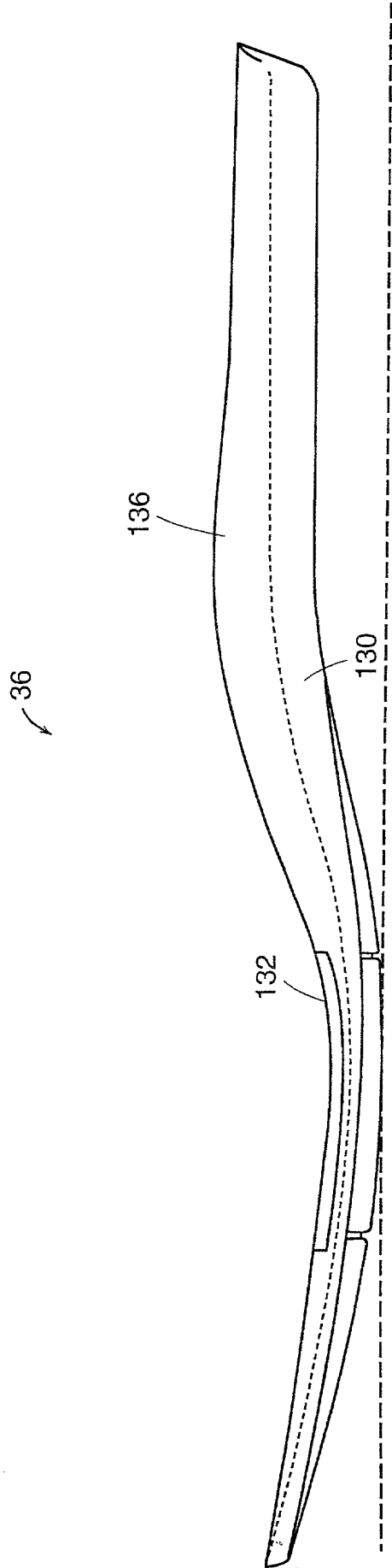
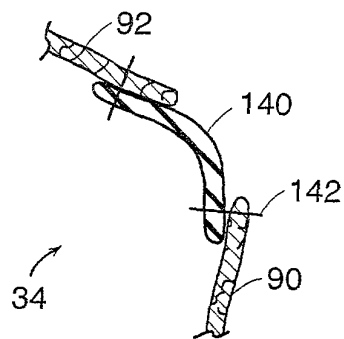
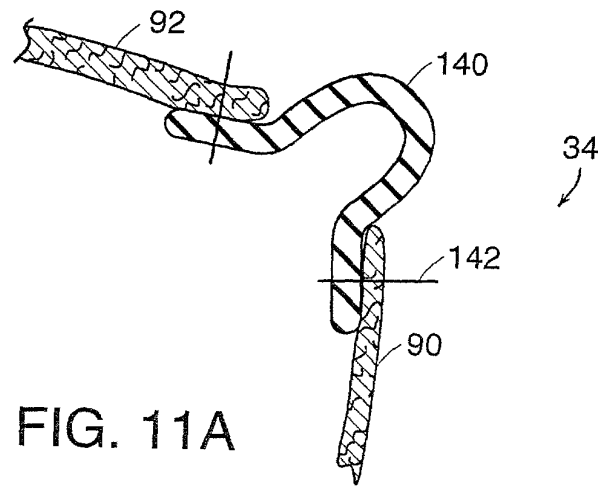


FIG. 10B

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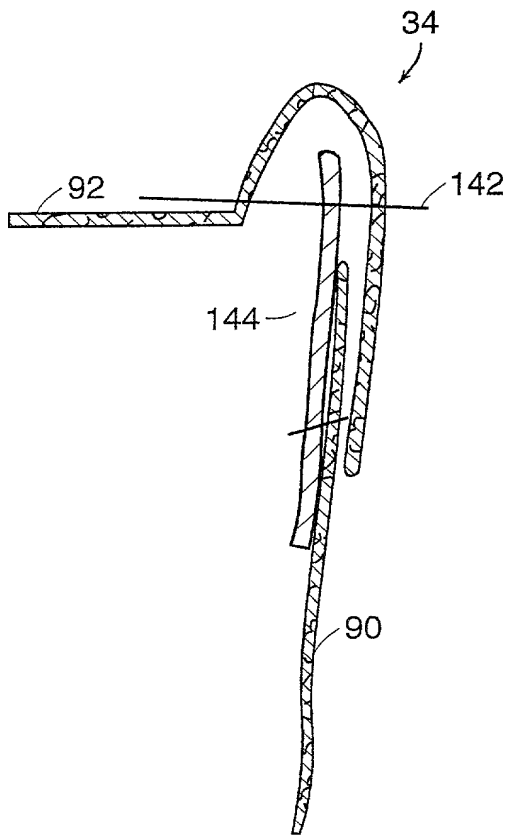


FIG. 12A

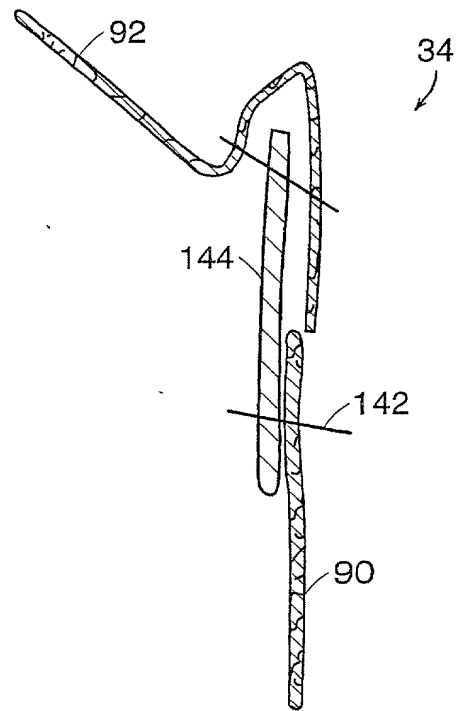


FIG. 12B

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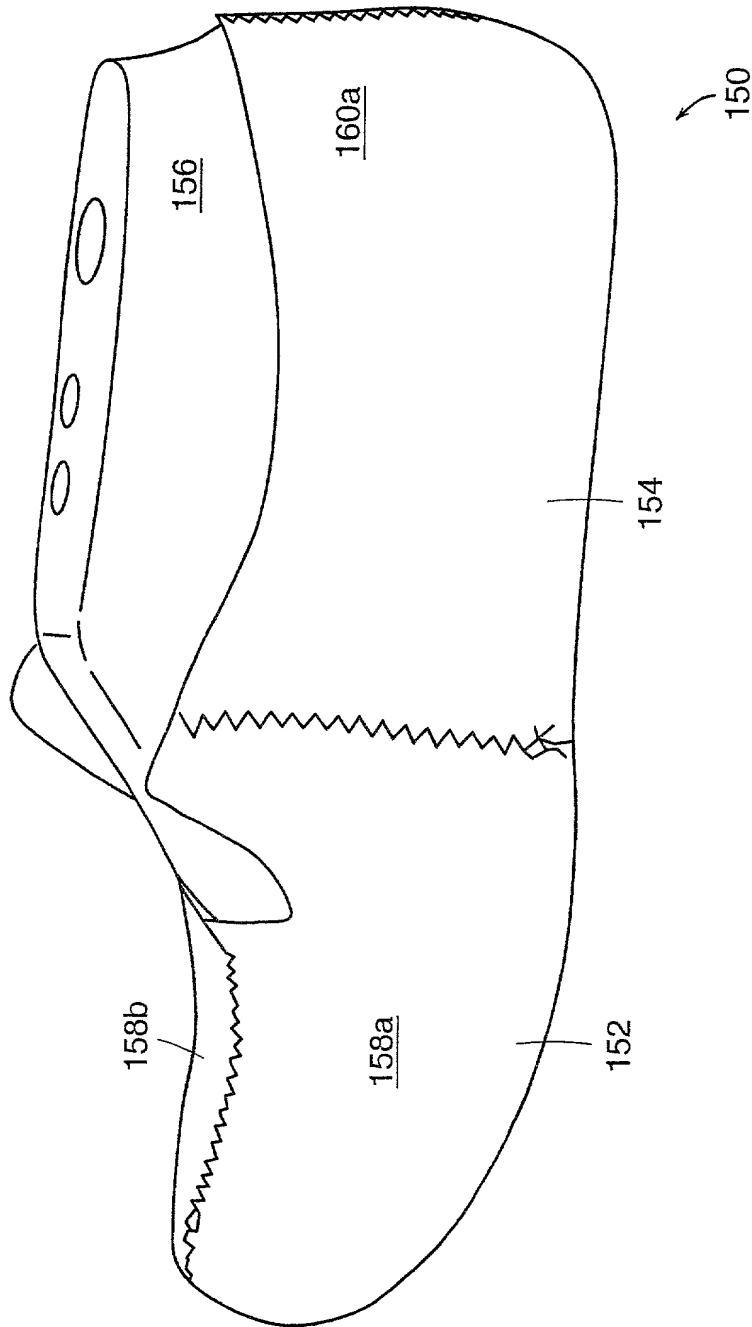


FIG. 13A

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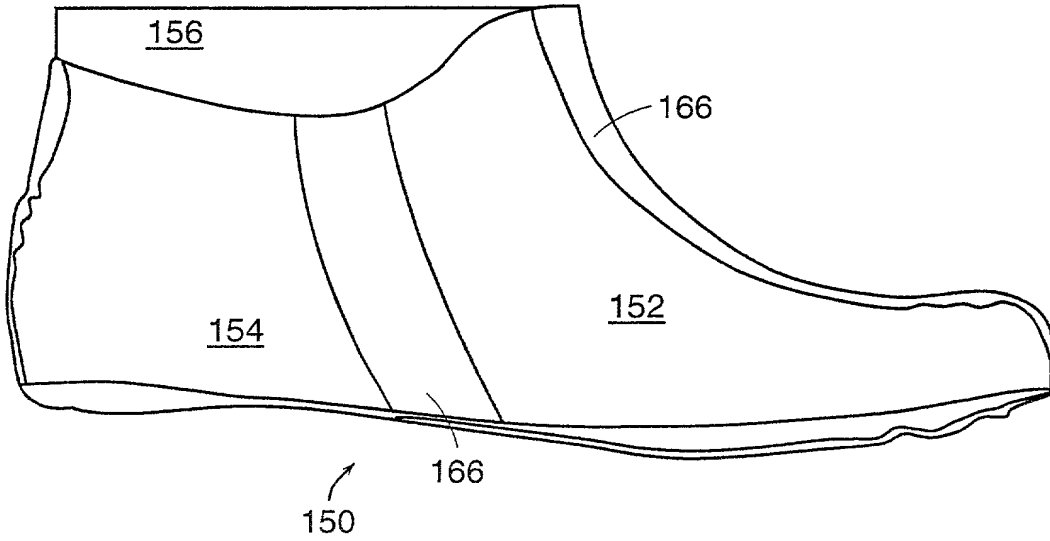


FIG. 13B

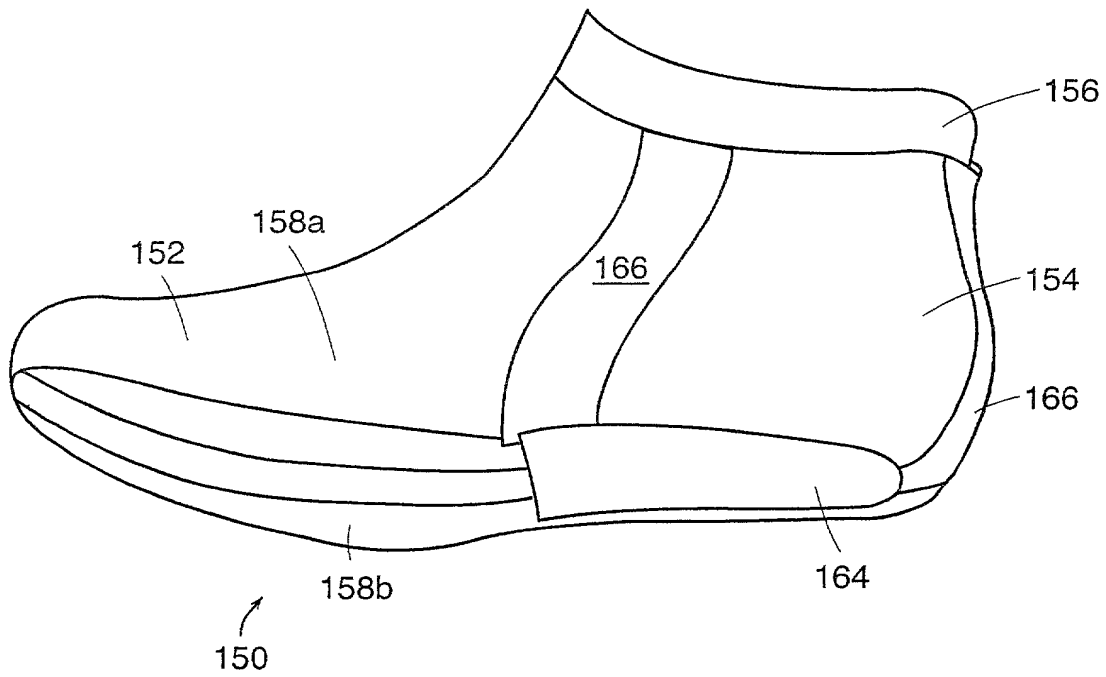


FIG. 13D

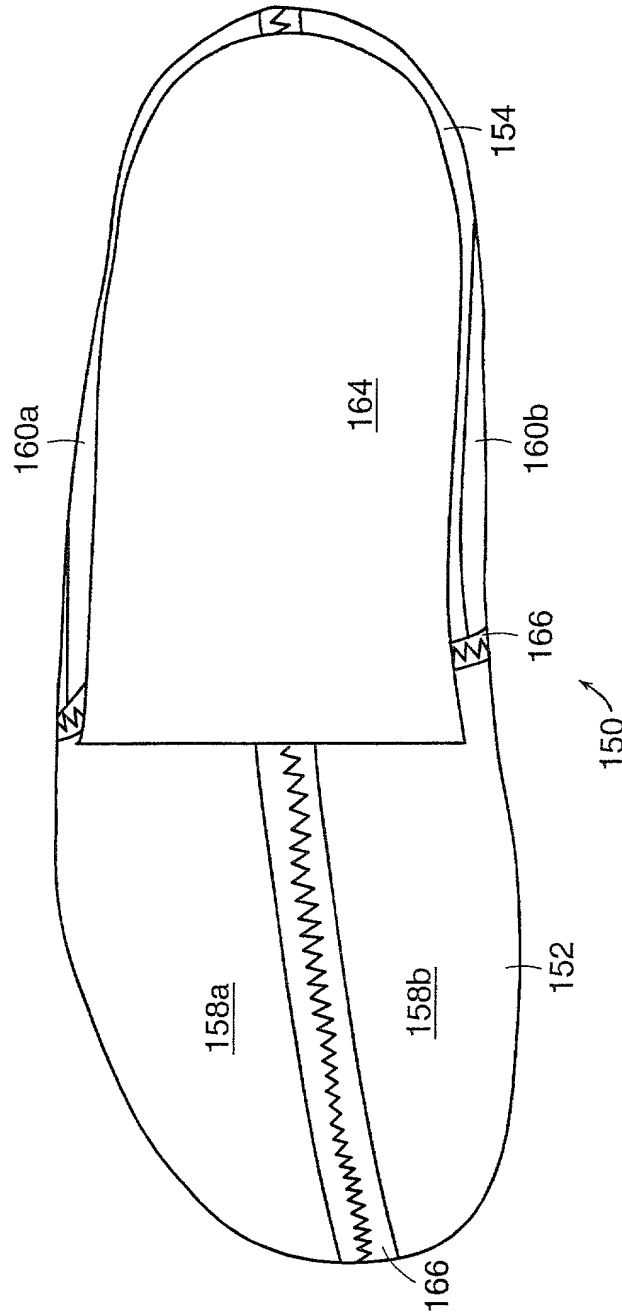


FIG. 13C

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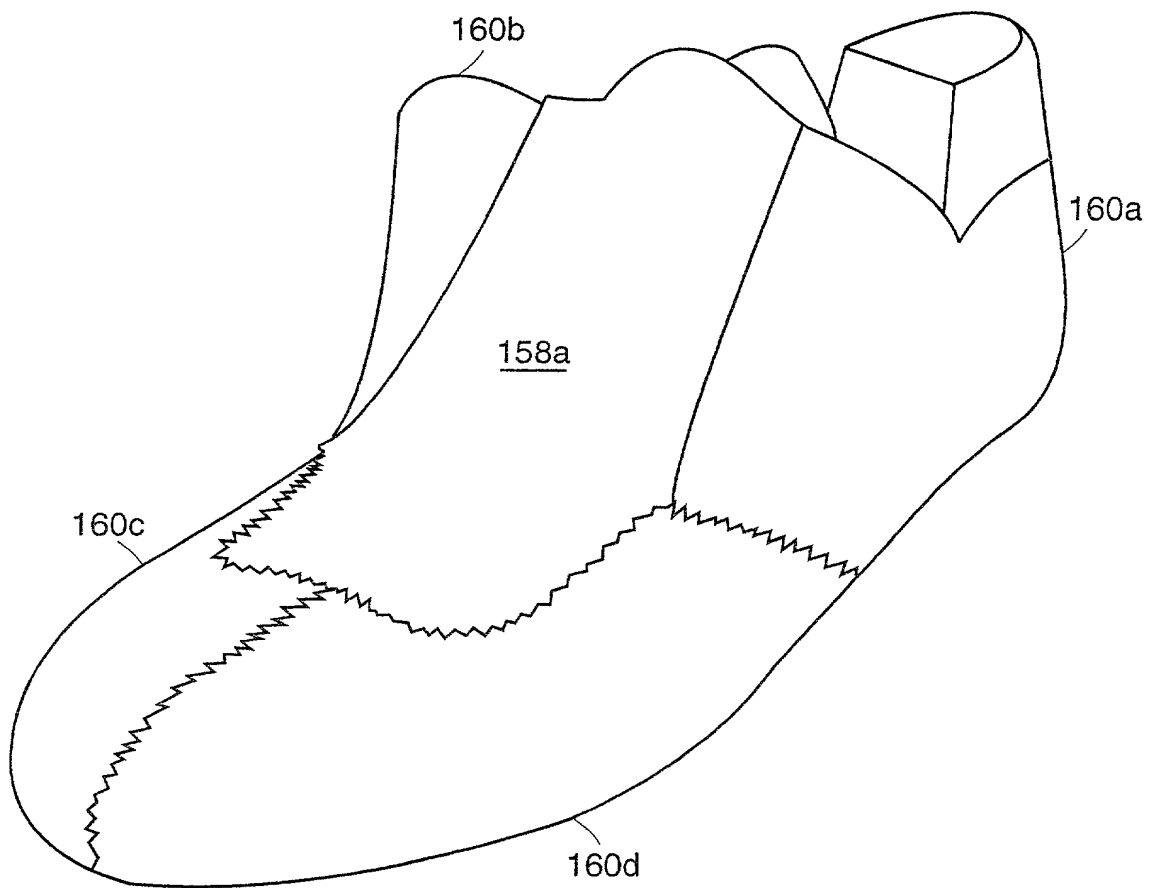


FIG. 13E

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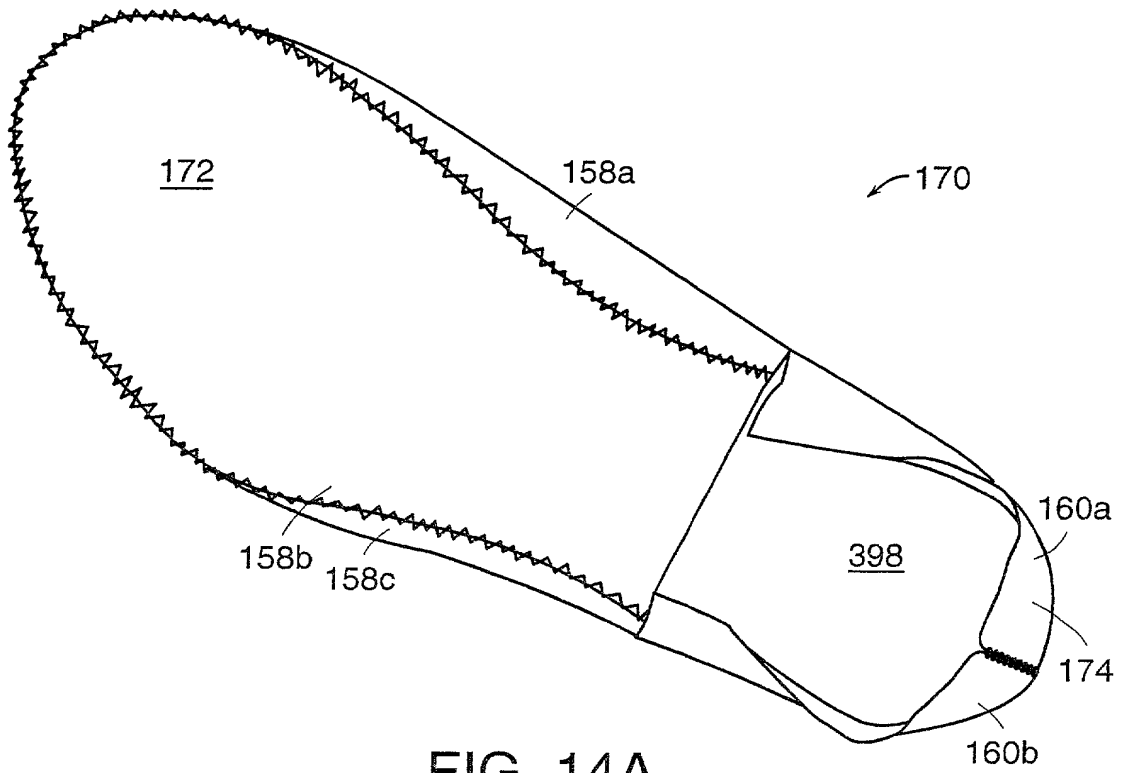


FIG. 14A

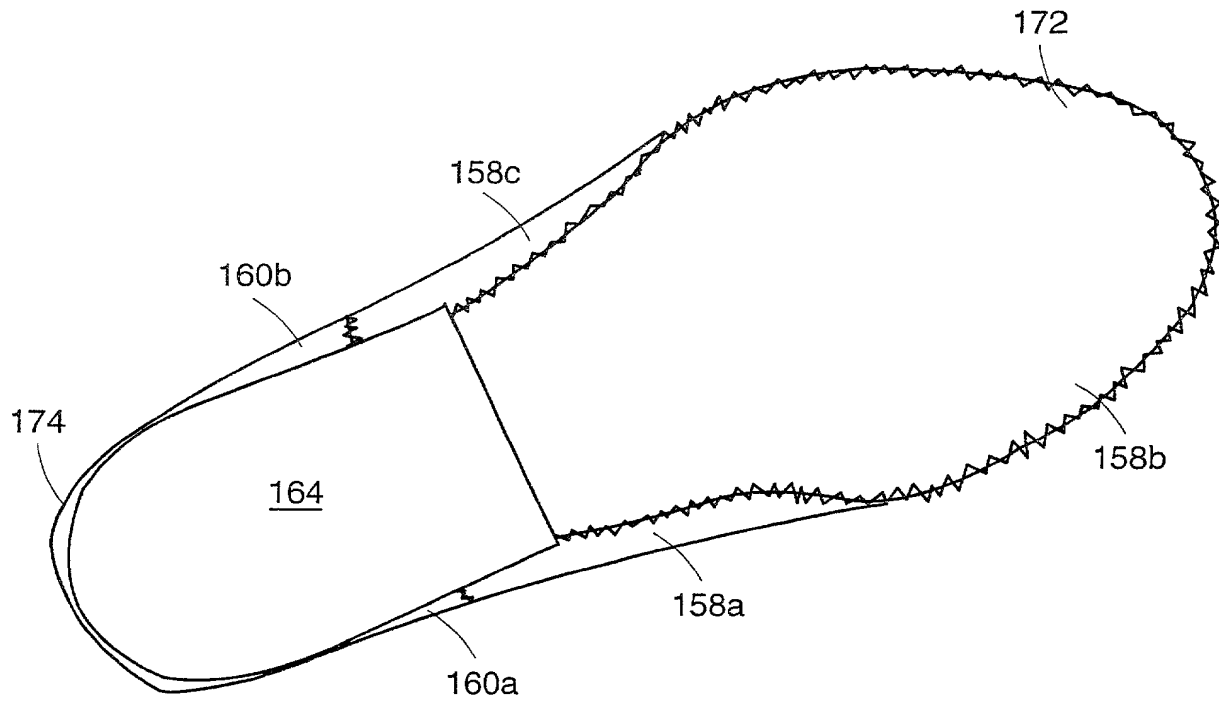


FIG. 14B

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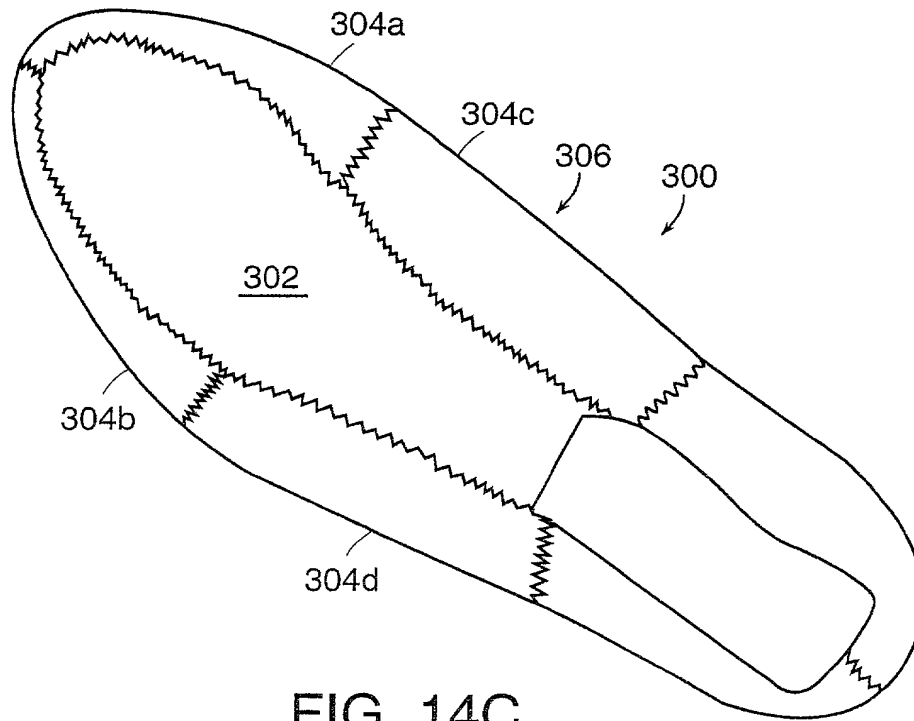


FIG. 14C

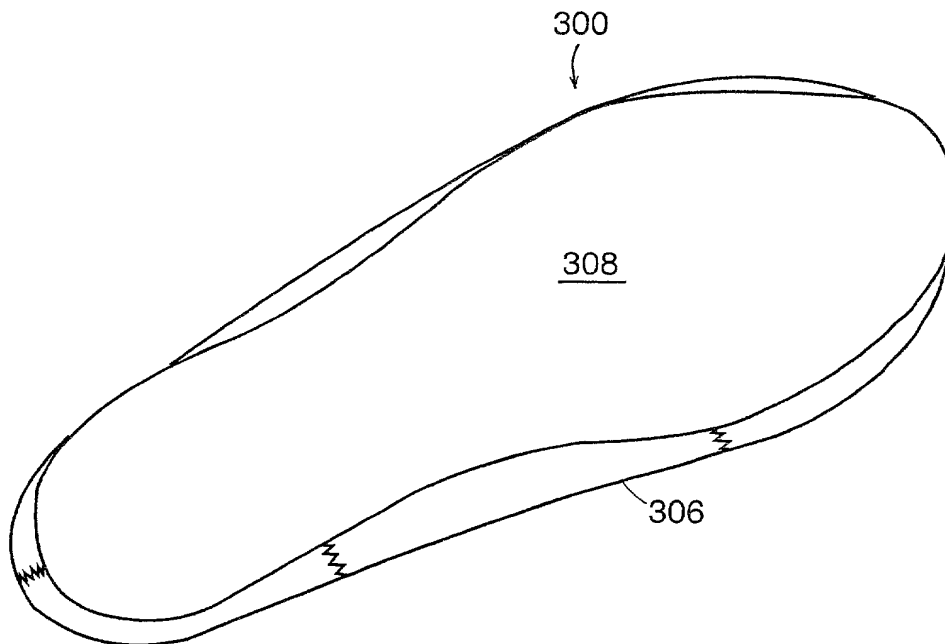


FIG. 14D

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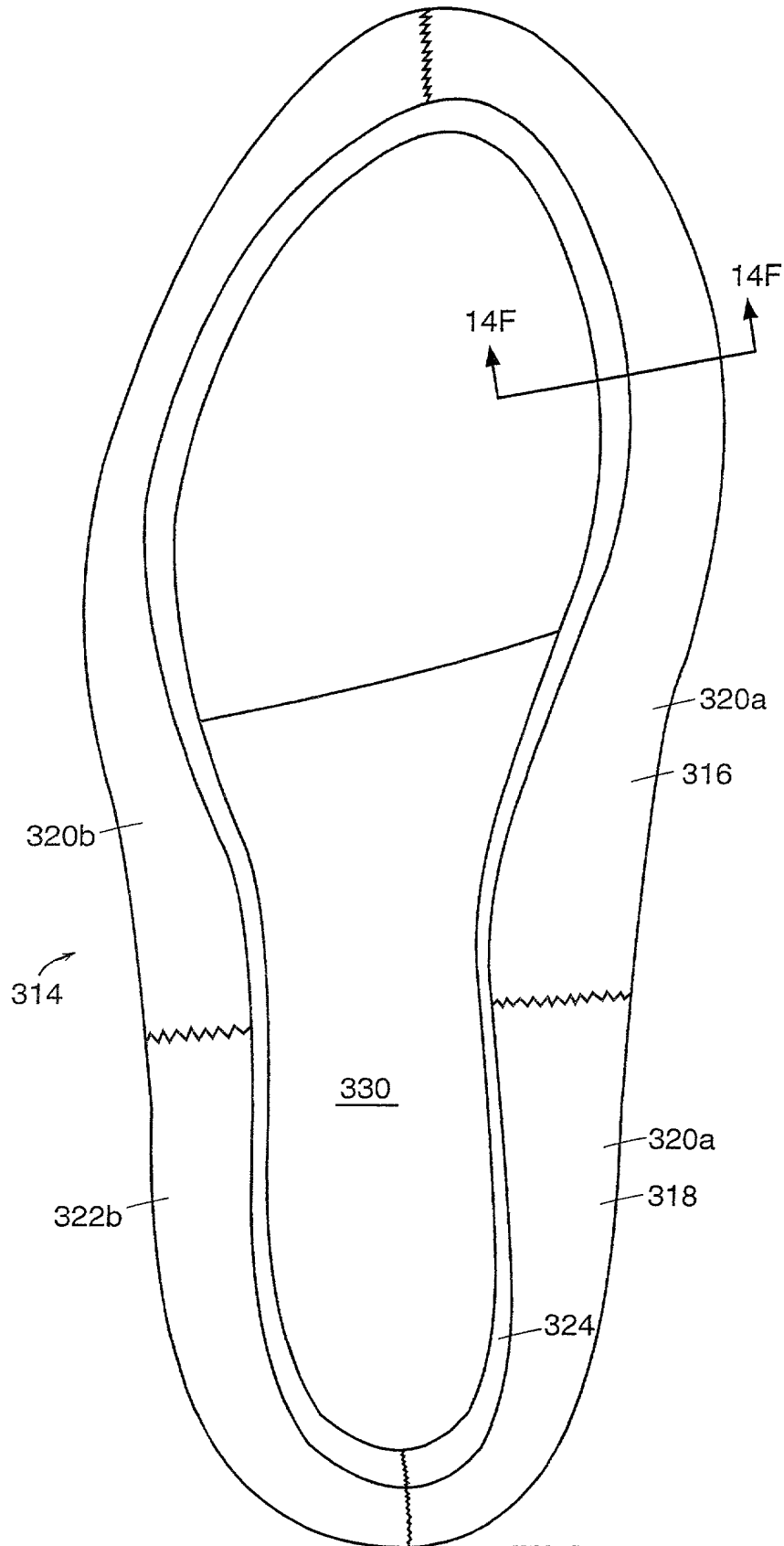


FIG. 14E

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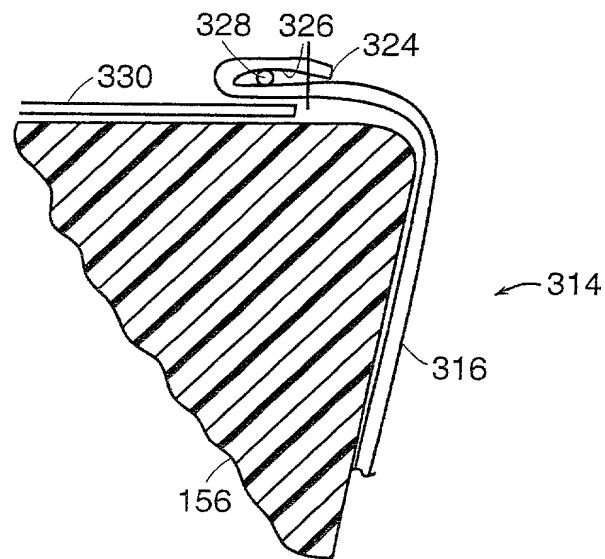


FIG. 14F

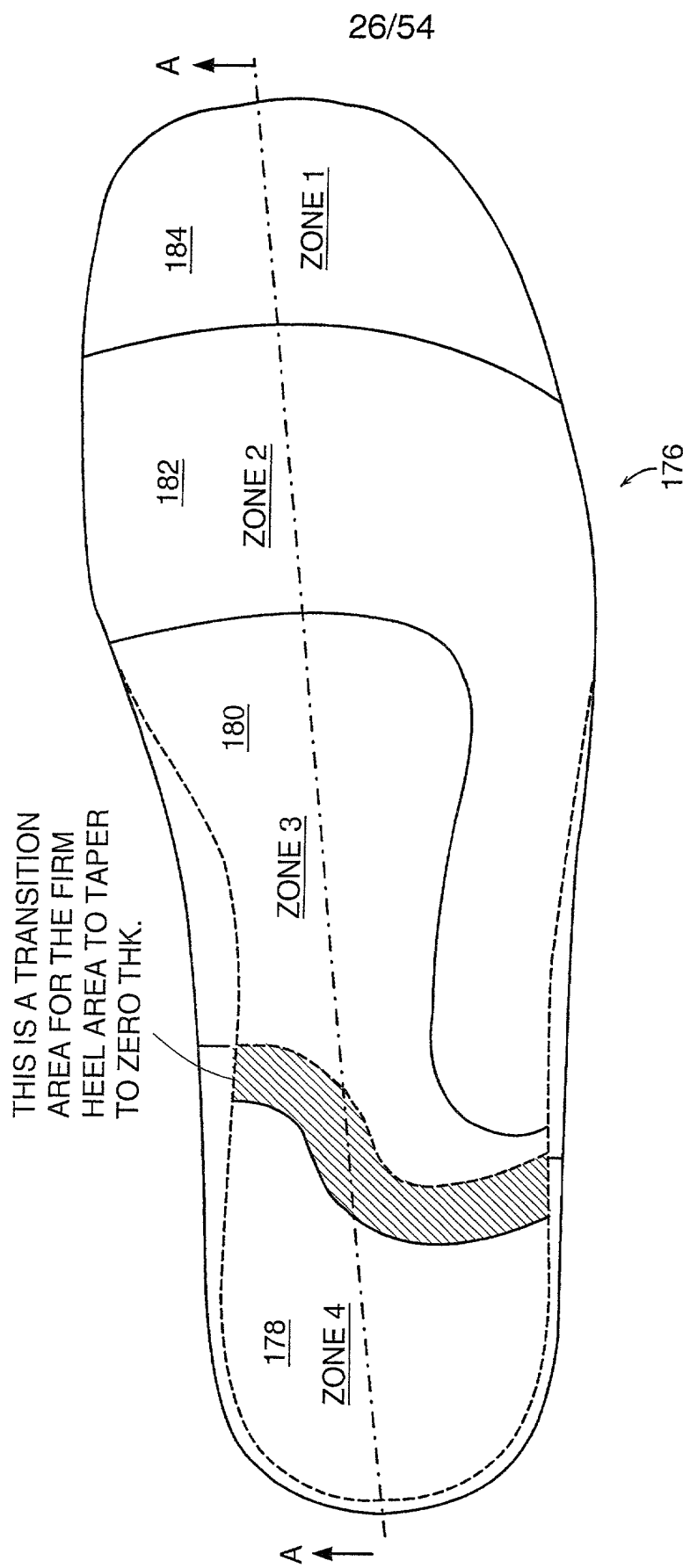


FIG. 15A

TOE

HEEL

ZONE 4 ZONE 3 ZONE 2 ZONE 1

FIRM 60-65	FIRM 60-65	SOFT 30-35	SOFT 30-35	FIRM 60-65
INSERT: PORON 4000-40-20125 OR BONTEX LS1712 MED. 45-50				SOFT 30-35

FIG. 15B

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FIRM 60-65	FIRM 60-65	MED. 45-50	DIE-CUT INSERT (PORON 94-15125) OR INJECTION MOLDED PU. SOFT 30-35	INSERT: PORON 4000-40-20125 OR INJECTION MOLDED PU. MED. 45-50
MED. 45-50				MED. 45-50

FIG. 15C

SLOW RECOVERY DIE-CUT INSERT (PORON 4800-92-12125)				190
FIRM 60-65	FIRM 60-65	SOFT 30-35	FIRM 60-65	188
	SOFT 30-35	SOFT 30-35	SOFT 30-35	
MED. 45-50 AND OPTIONAL PLACEMENT OF MOLDED-IN SUPPORT INSERTS				

FIG. 15D

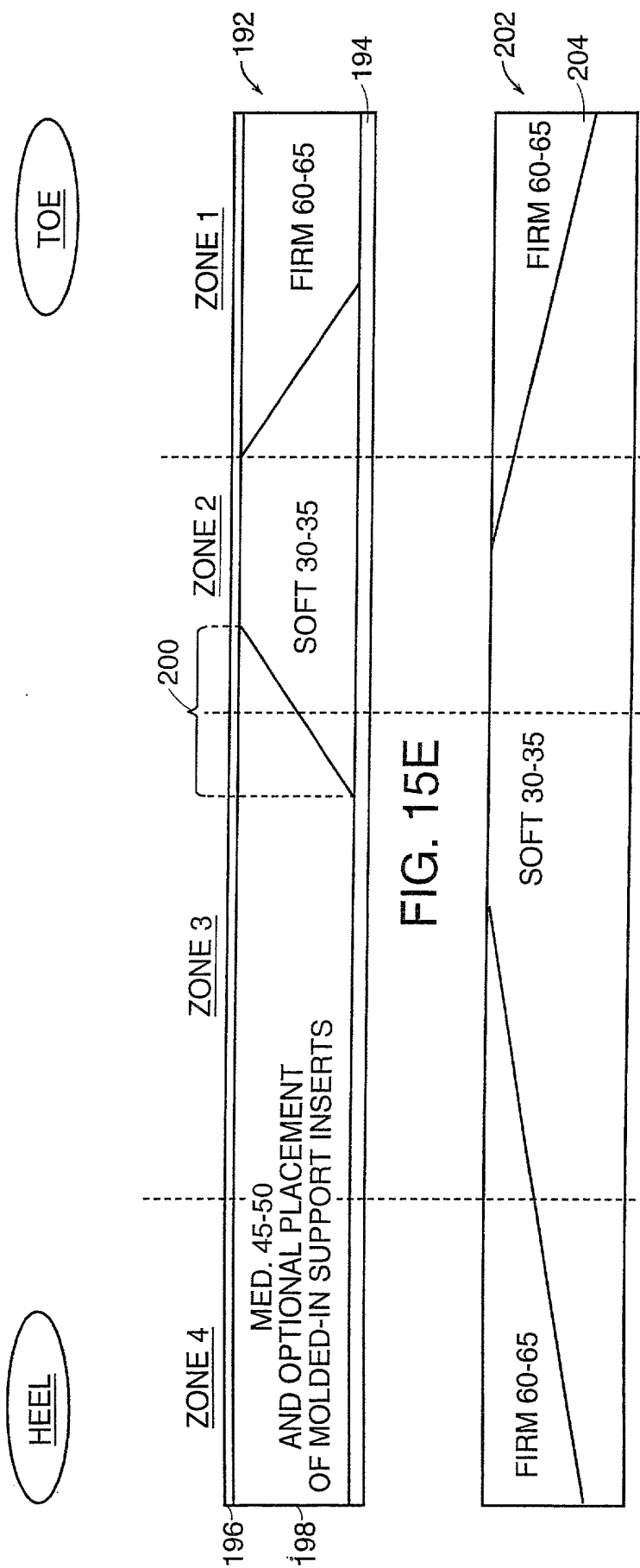


FIG. 15E

FIG. 15F

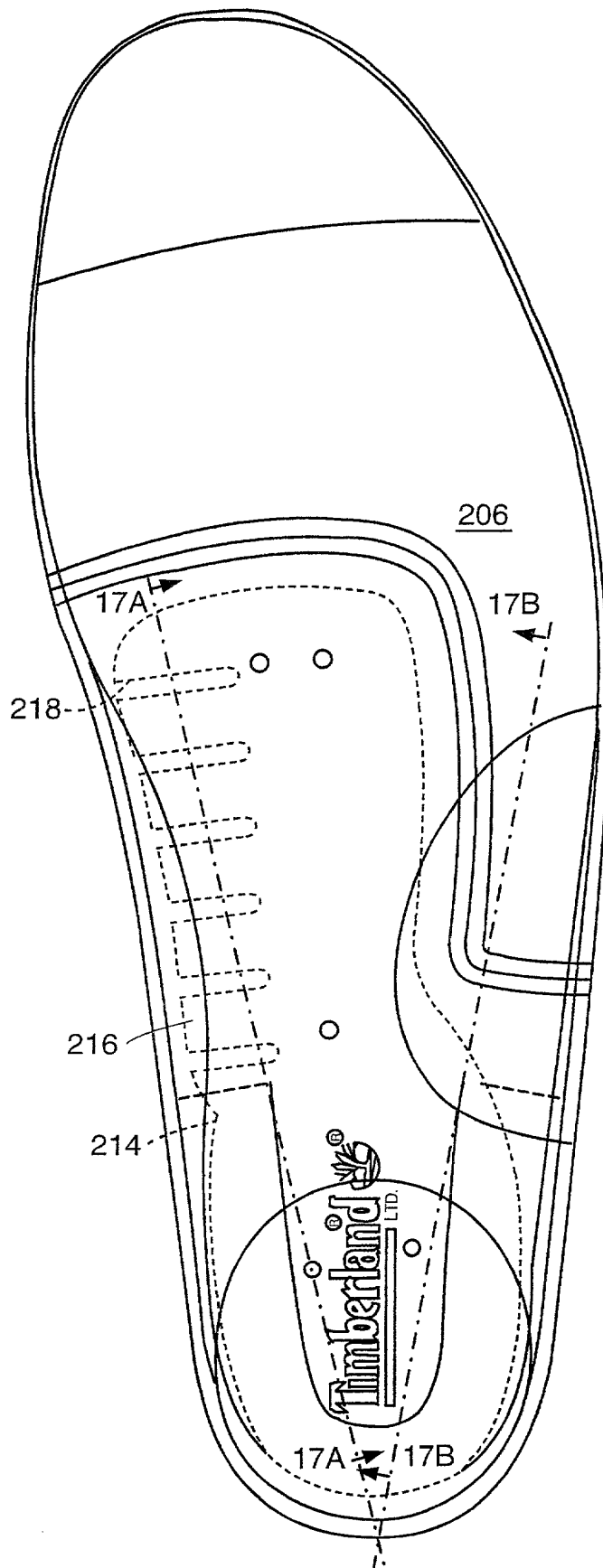


FIG. 16A

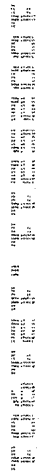


FIG. 16B

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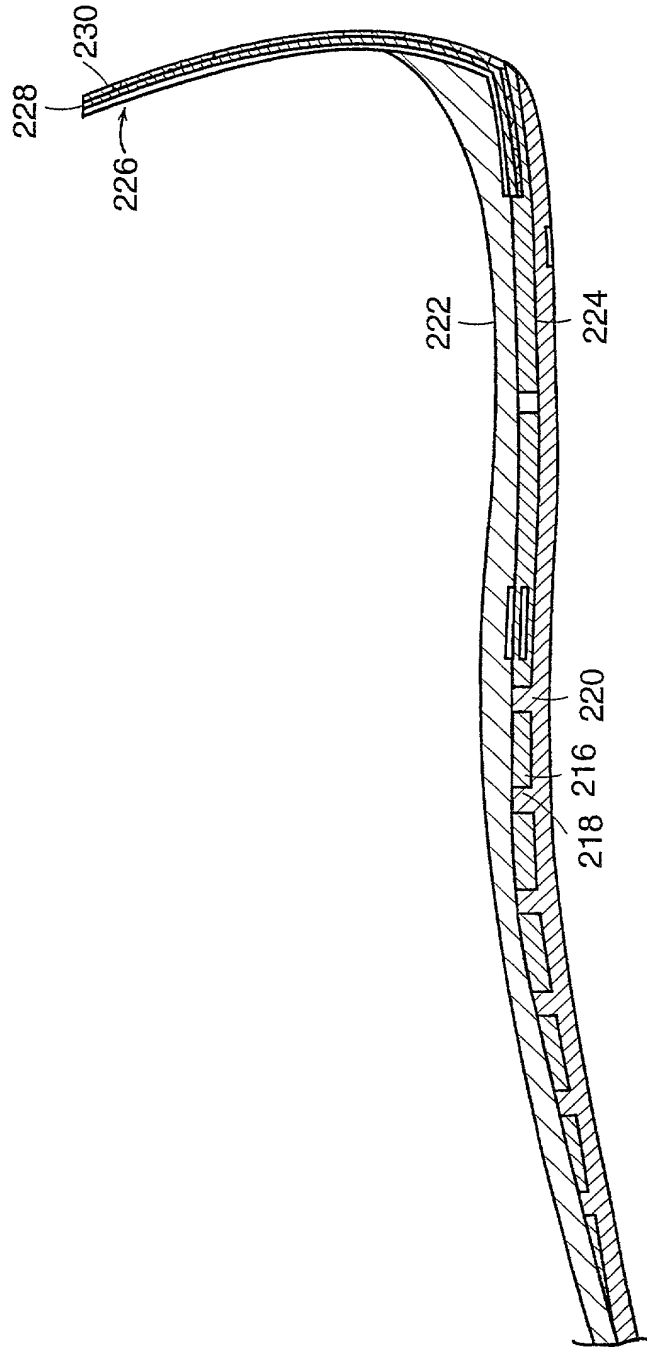


FIG. 17A

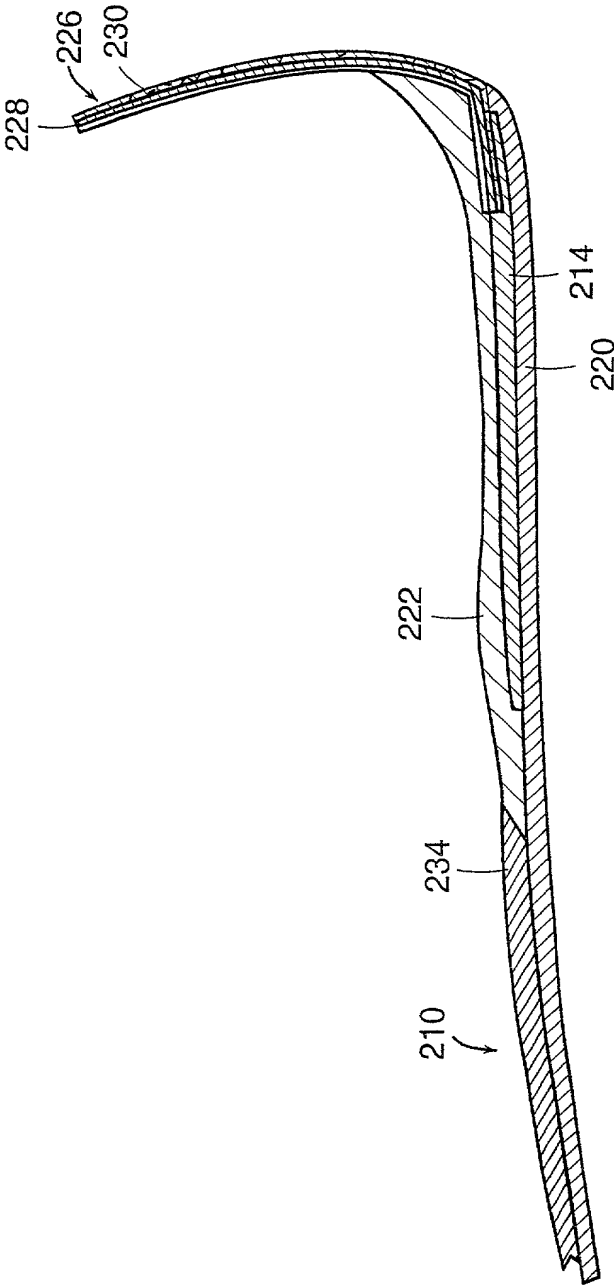


FIG. 17B

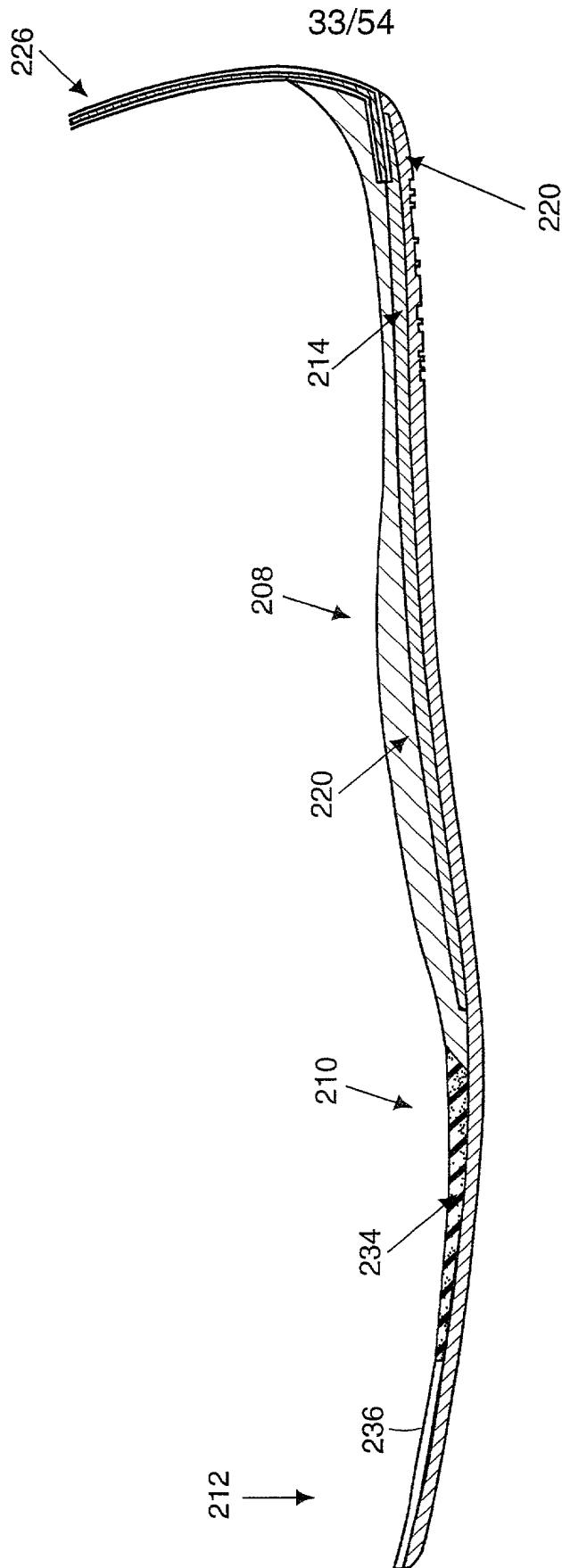


FIG. 18A

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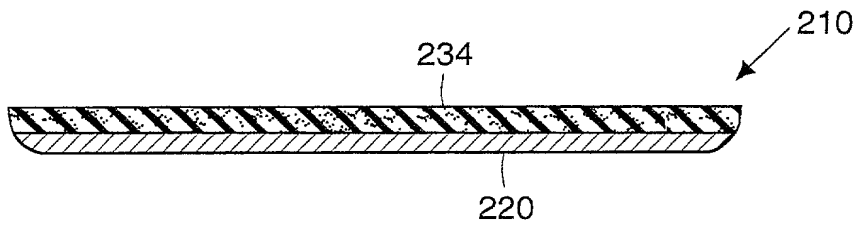


FIG. 18B

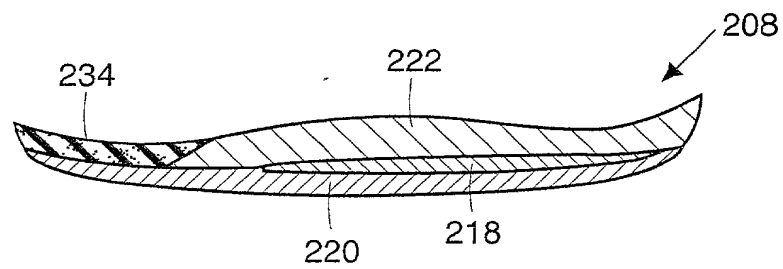


FIG. 18C

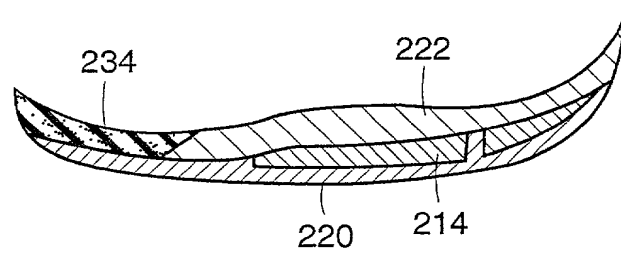


FIG. 18D

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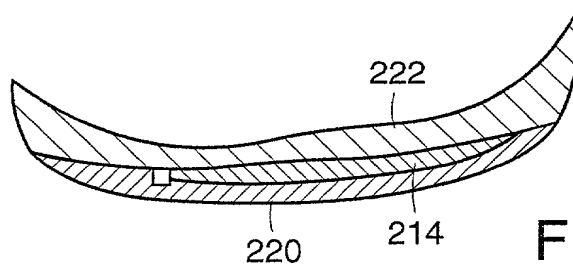


FIG. 18E

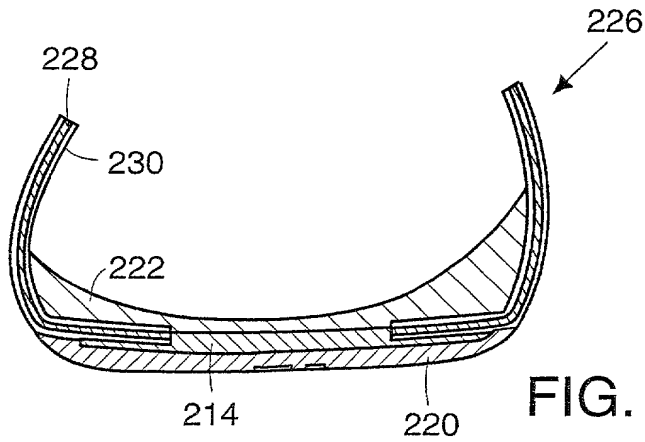


FIG. 18F

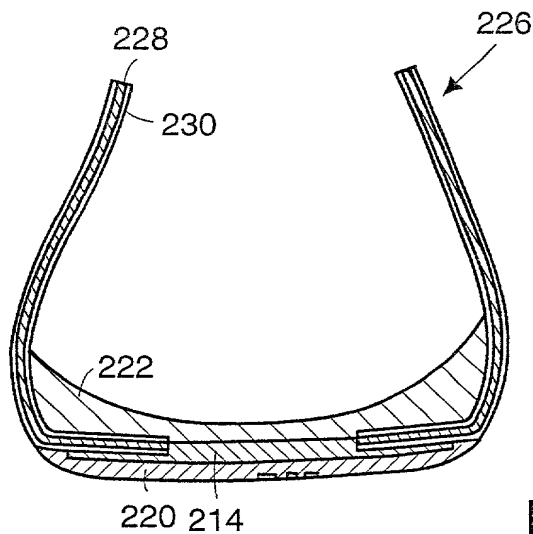


FIG. 18G

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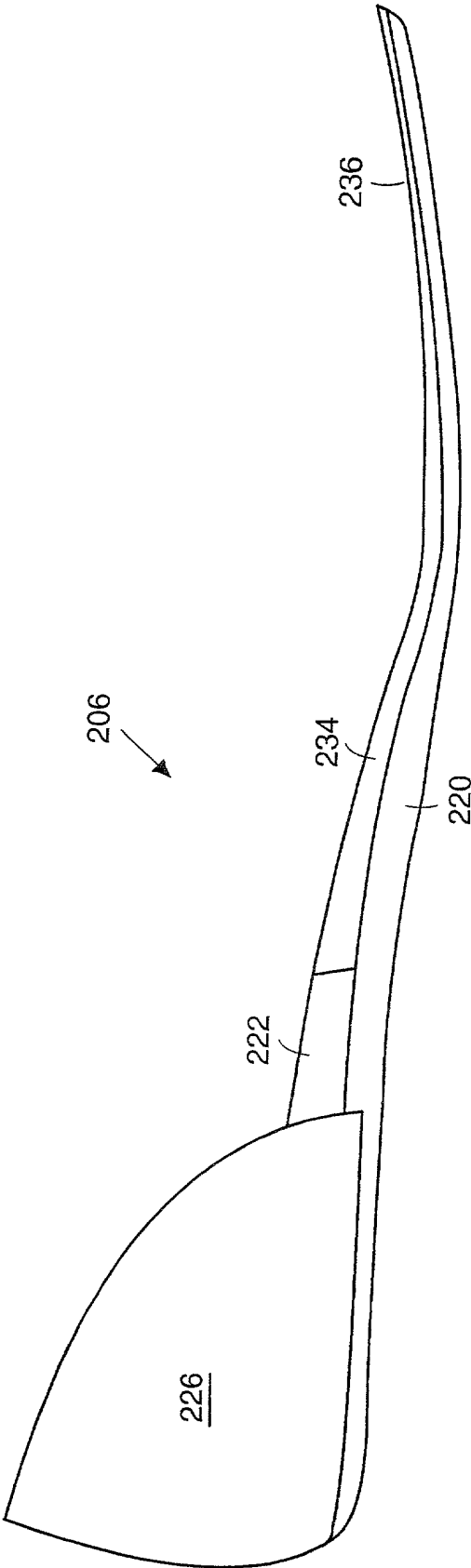


FIG. 19A

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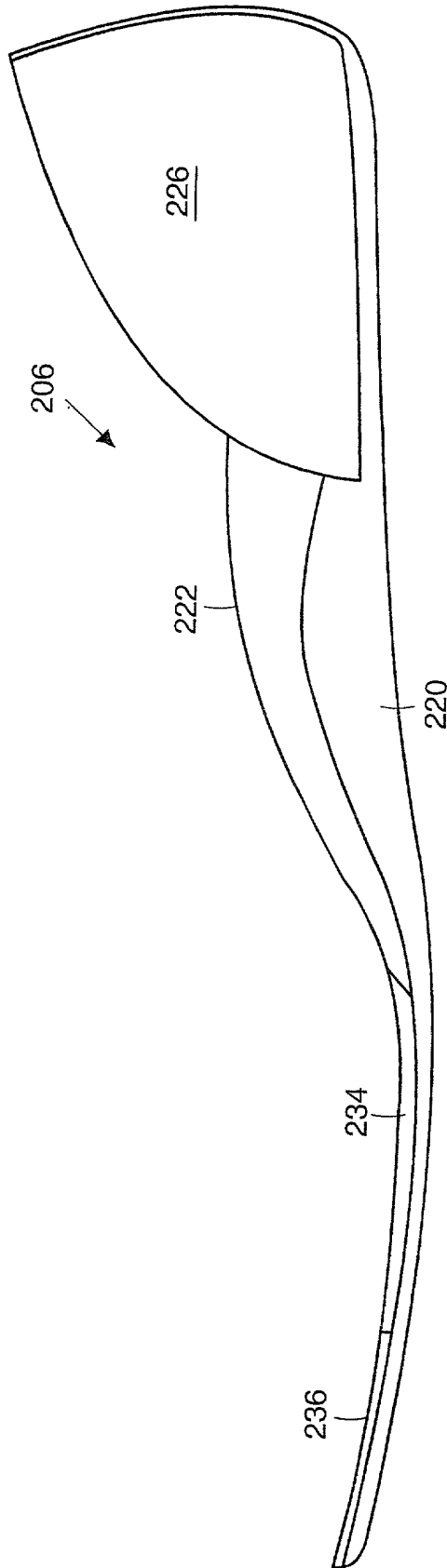


FIG. 19B

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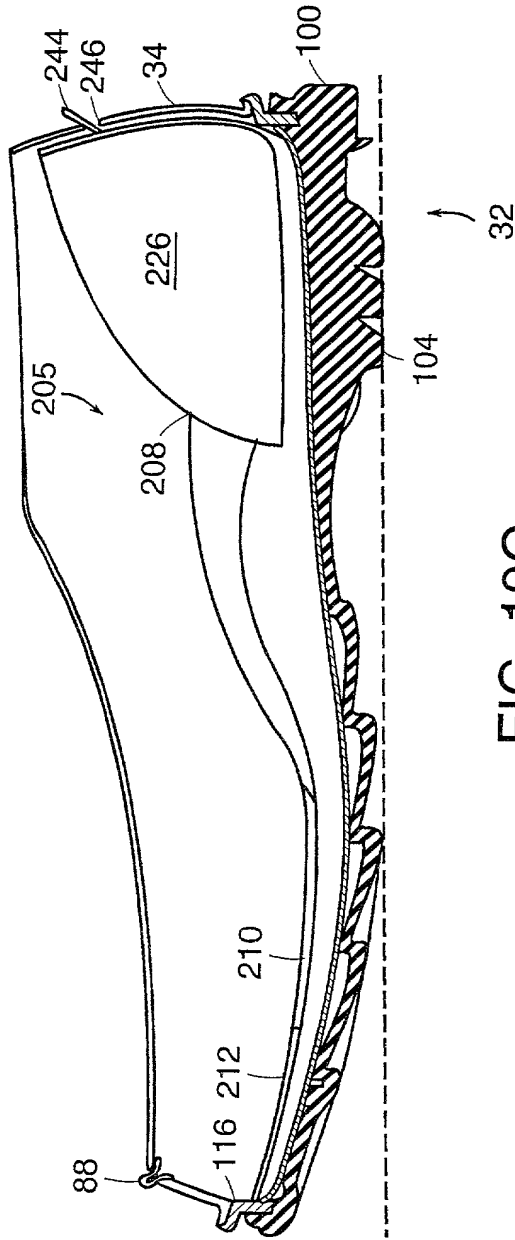


FIG. 19C

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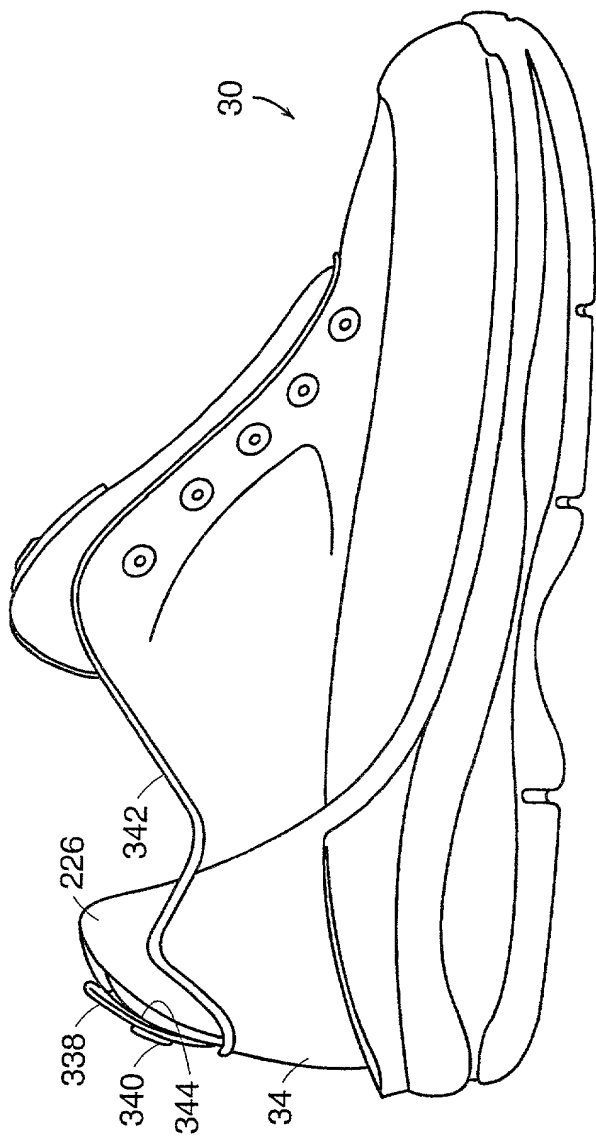


FIG. 19D

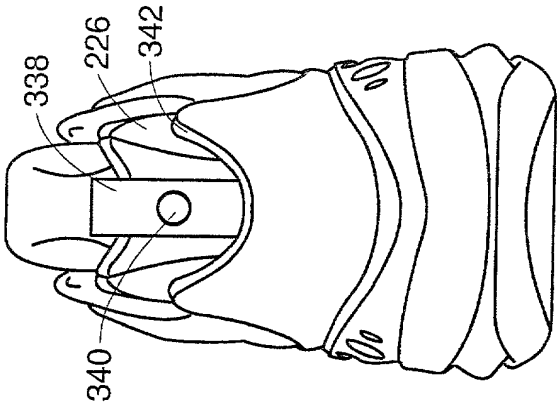


FIG. 19E

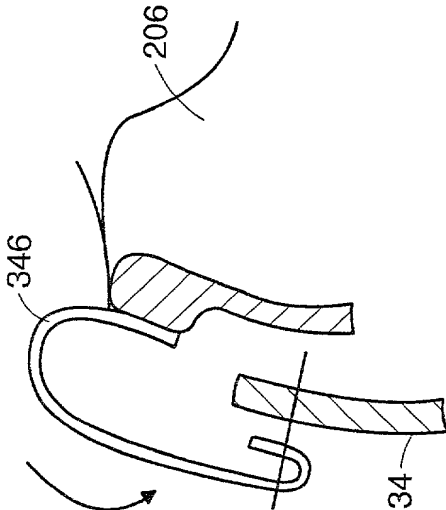


FIG. 19F

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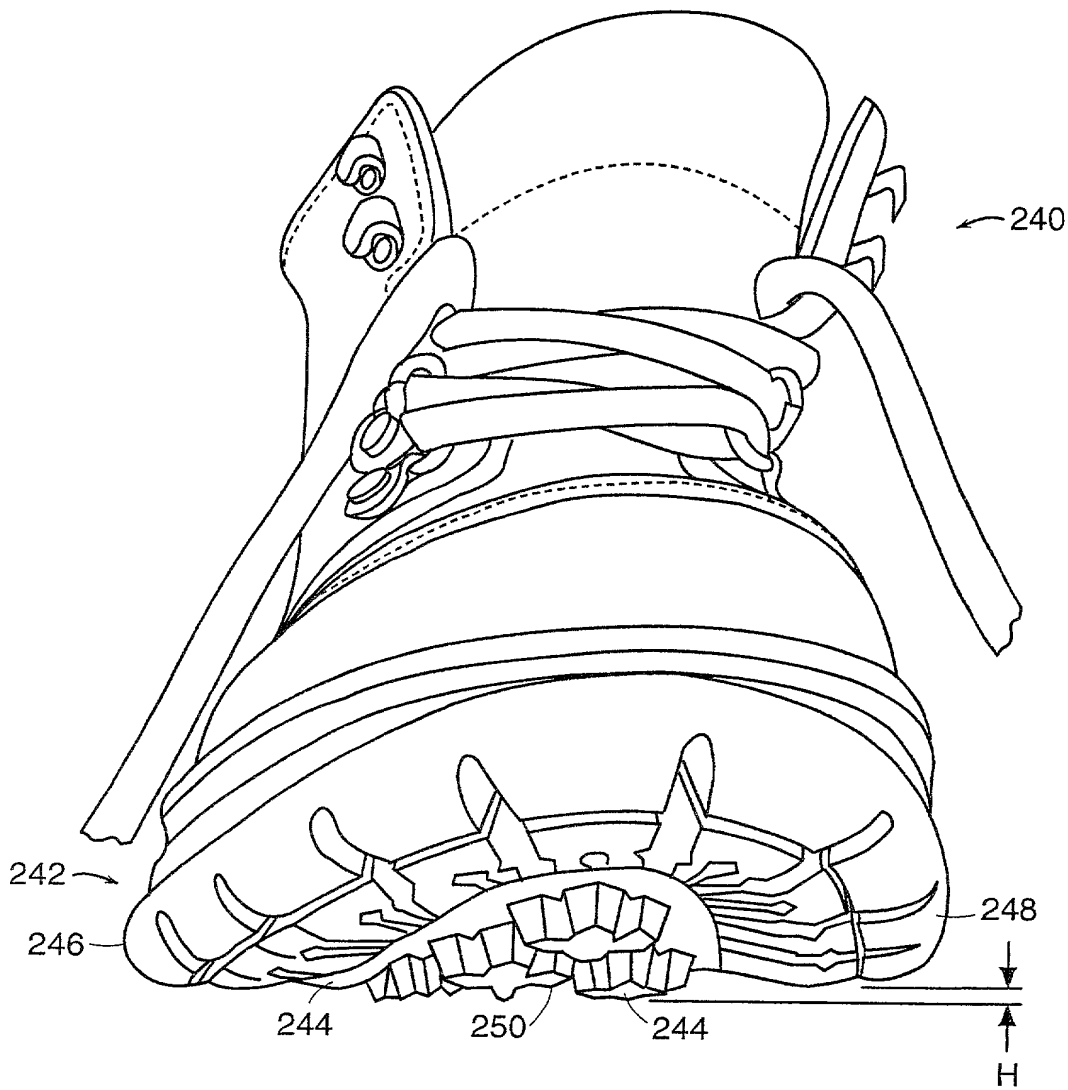


FIG. 20

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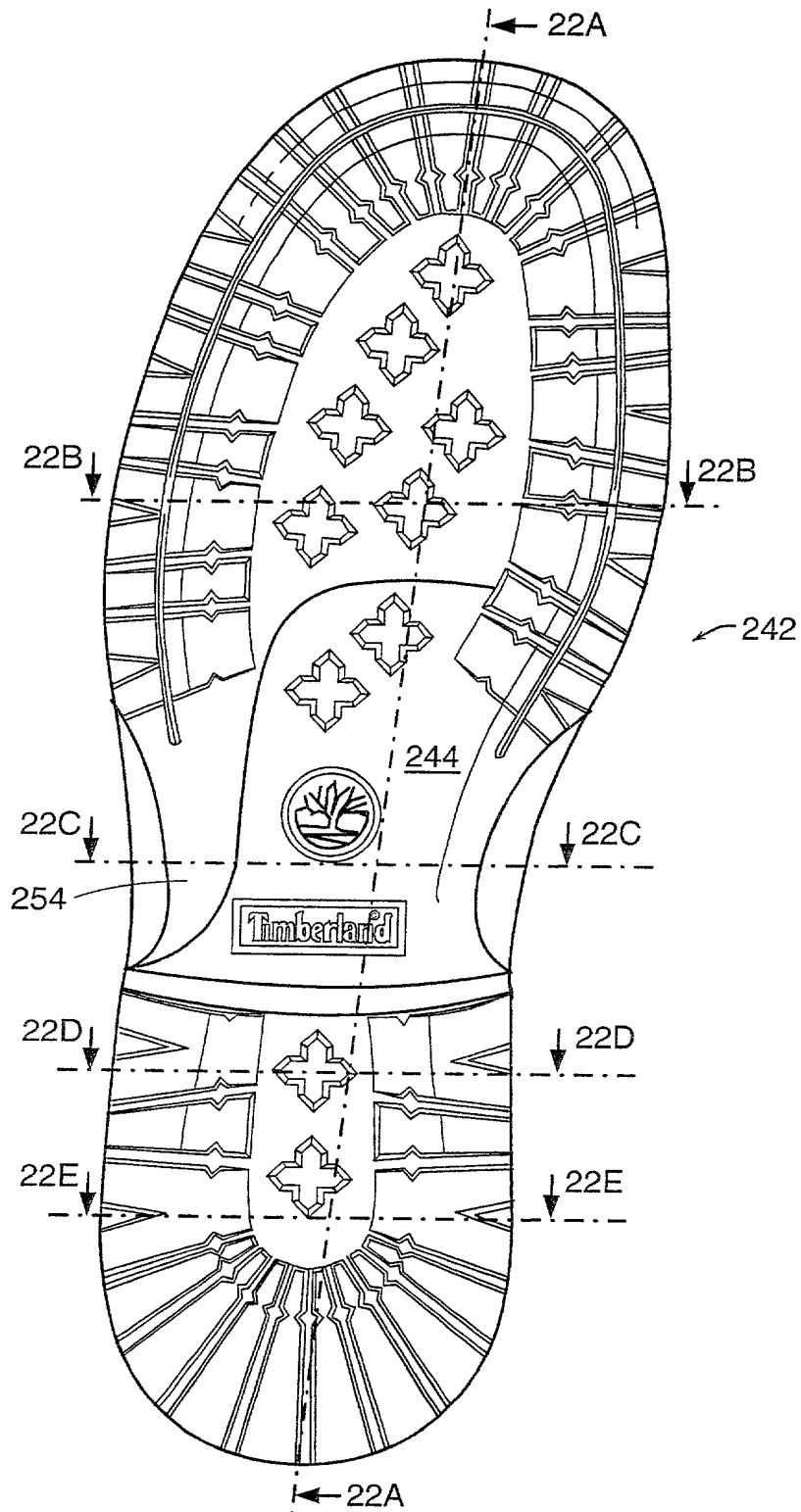


FIG. 21A

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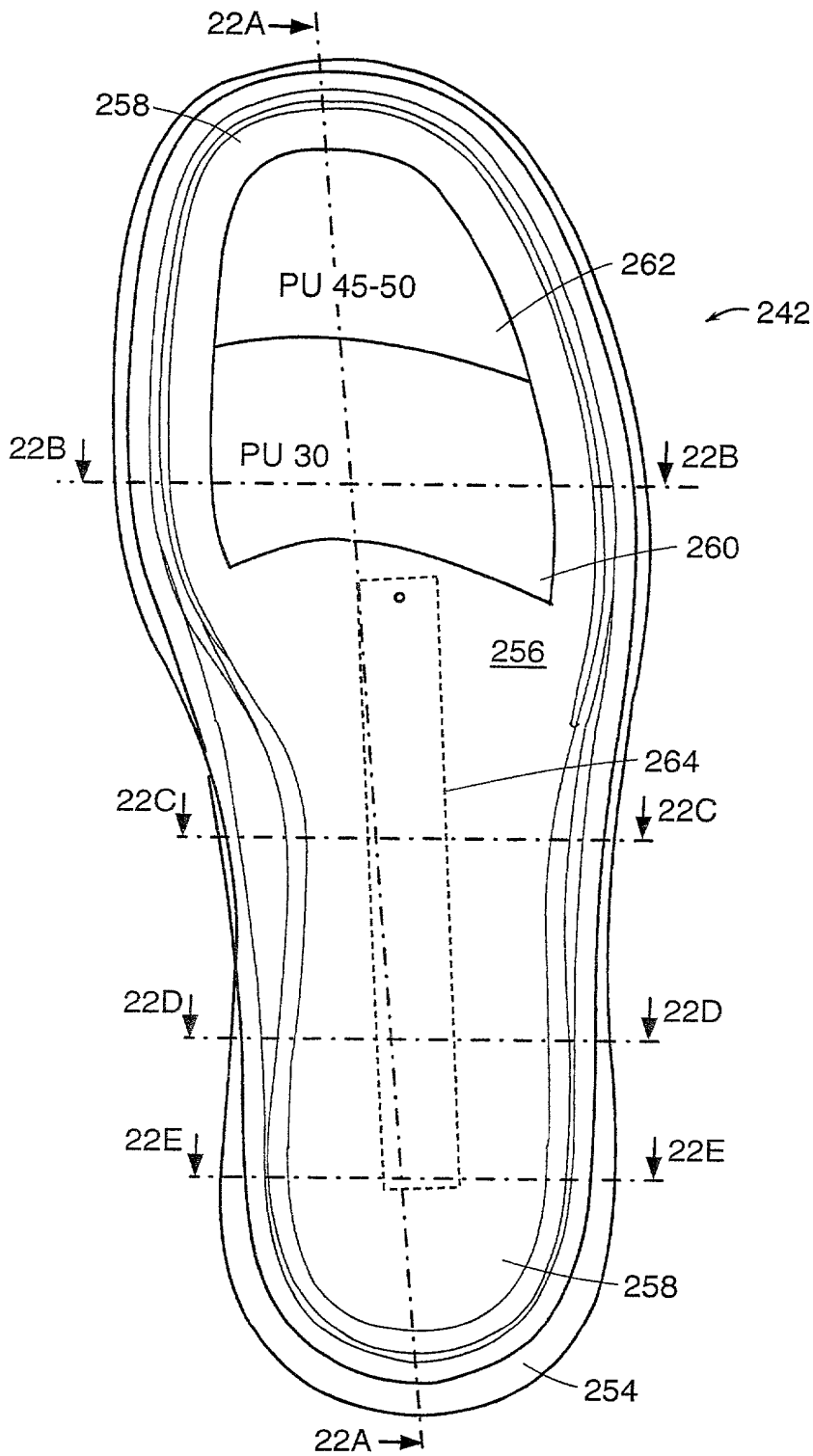


FIG. 21B

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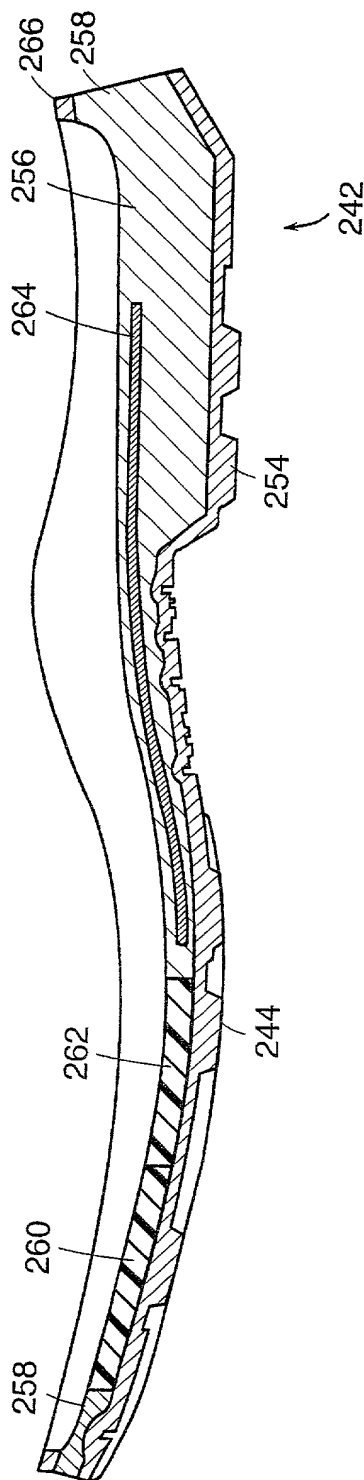


FIG. 22A

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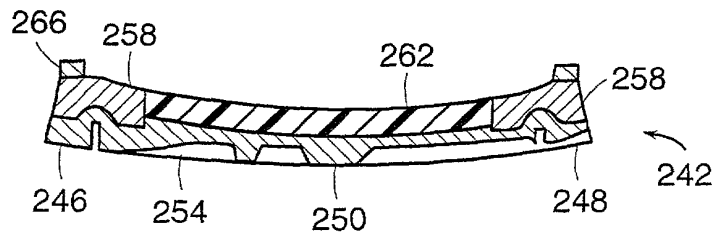


FIG. 22B

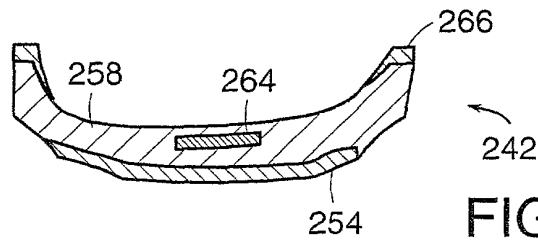


FIG. 22C

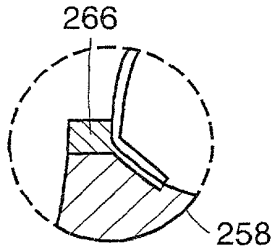


FIG. 22D1

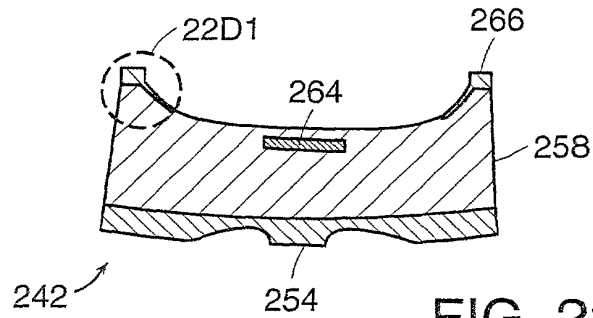


FIG. 22D

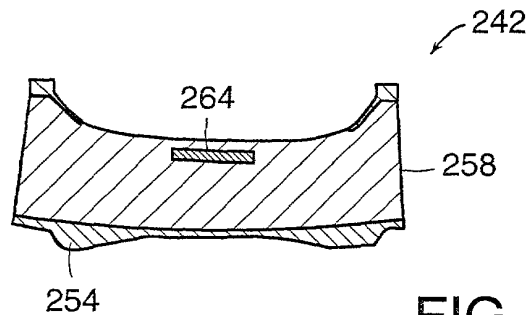


FIG. 22E

FIG. 22B1

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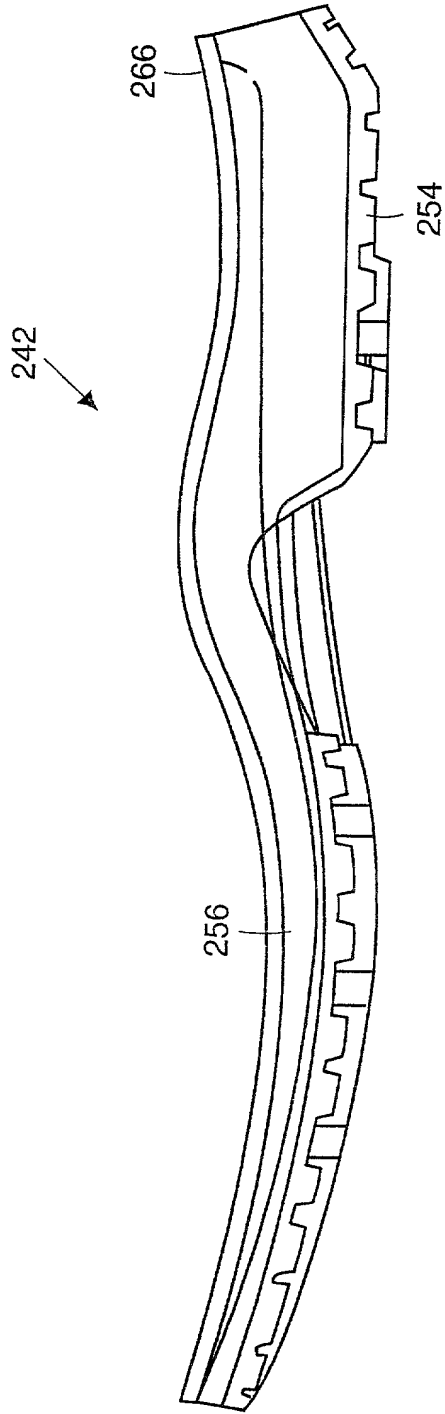


FIG. 23A

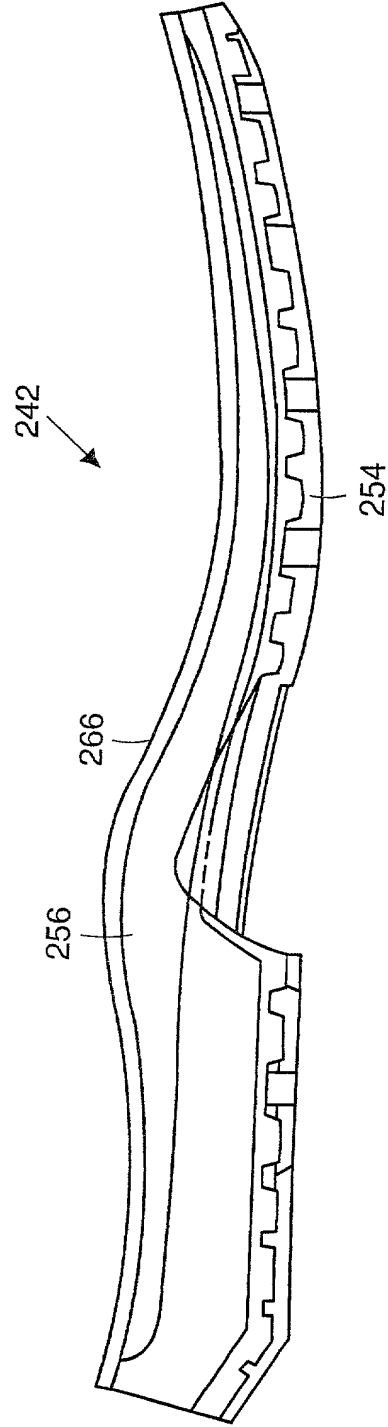


FIG. 23B

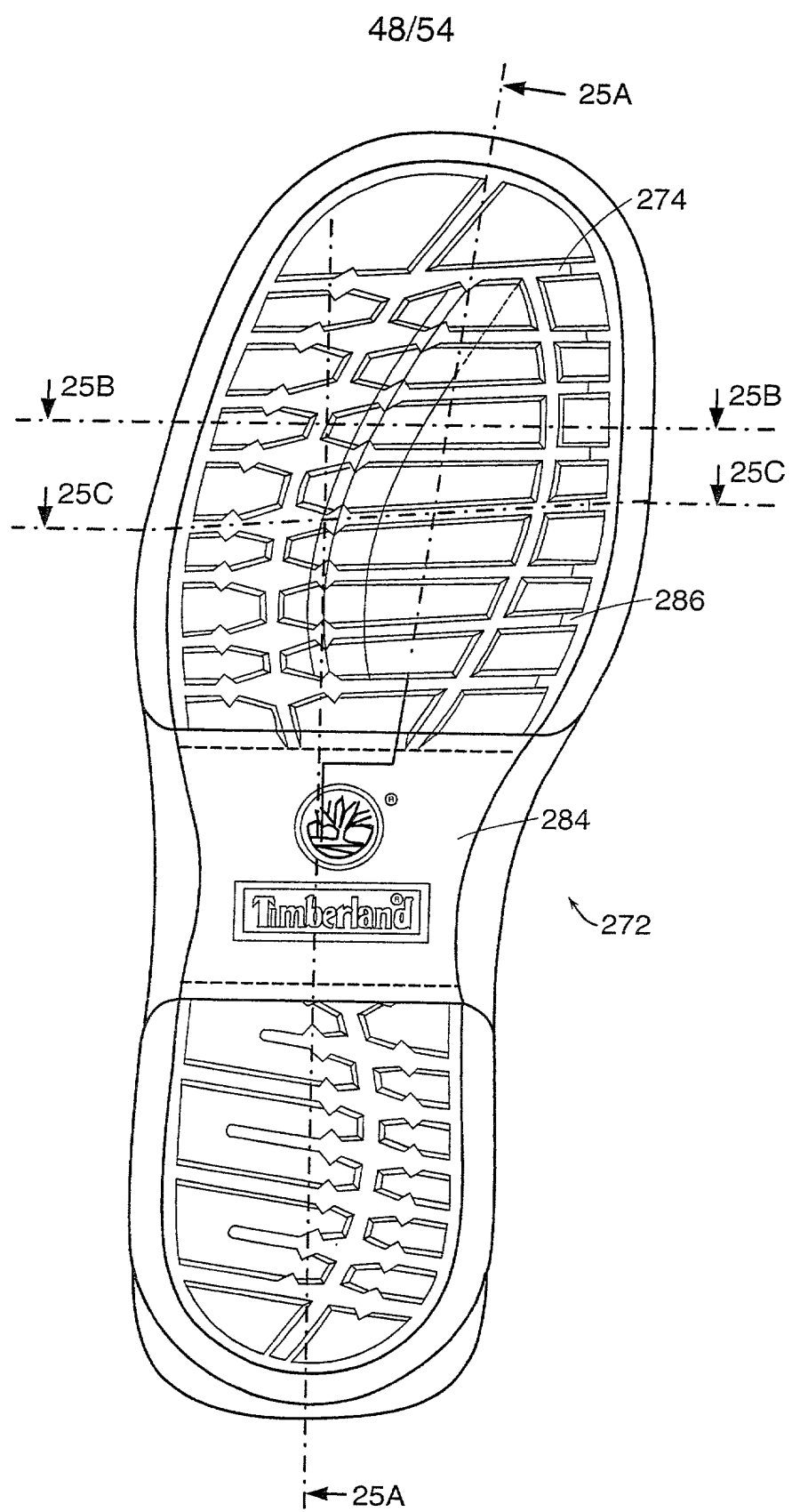


FIG. 24A

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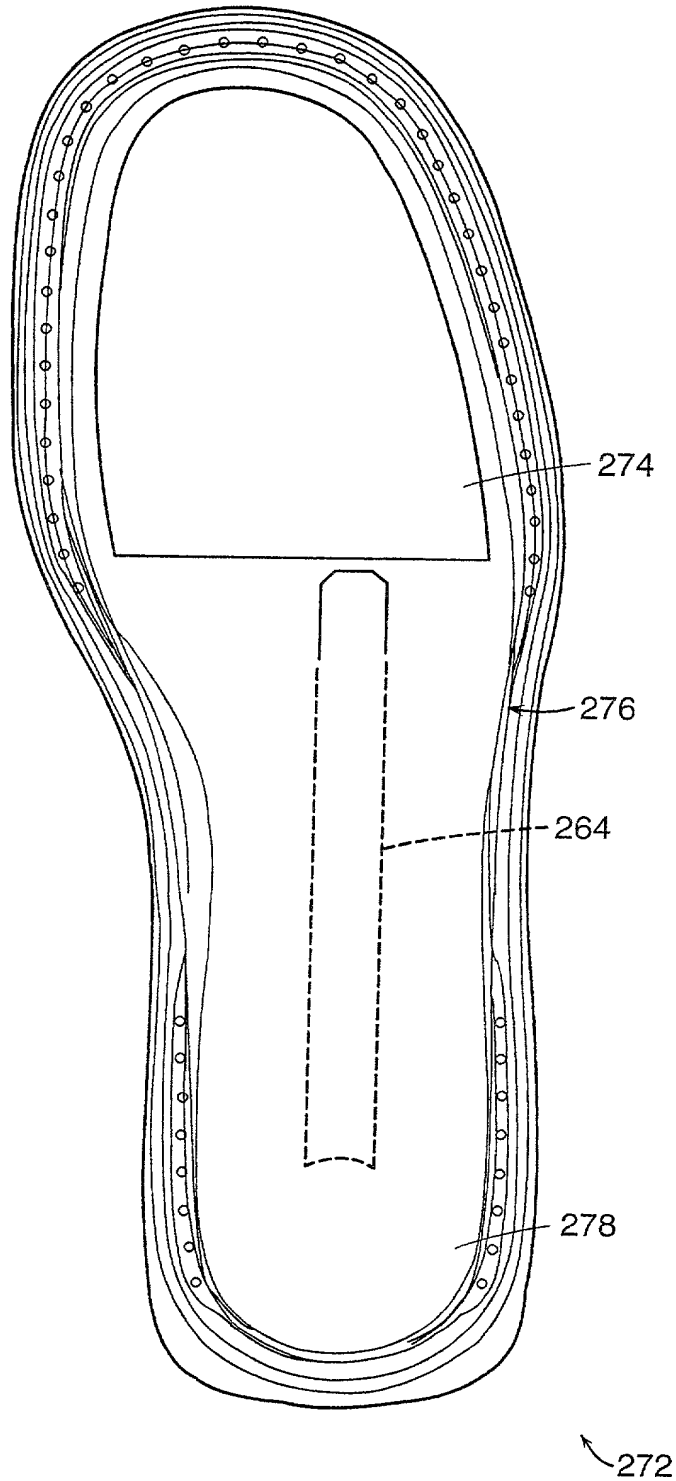


FIG. 24B

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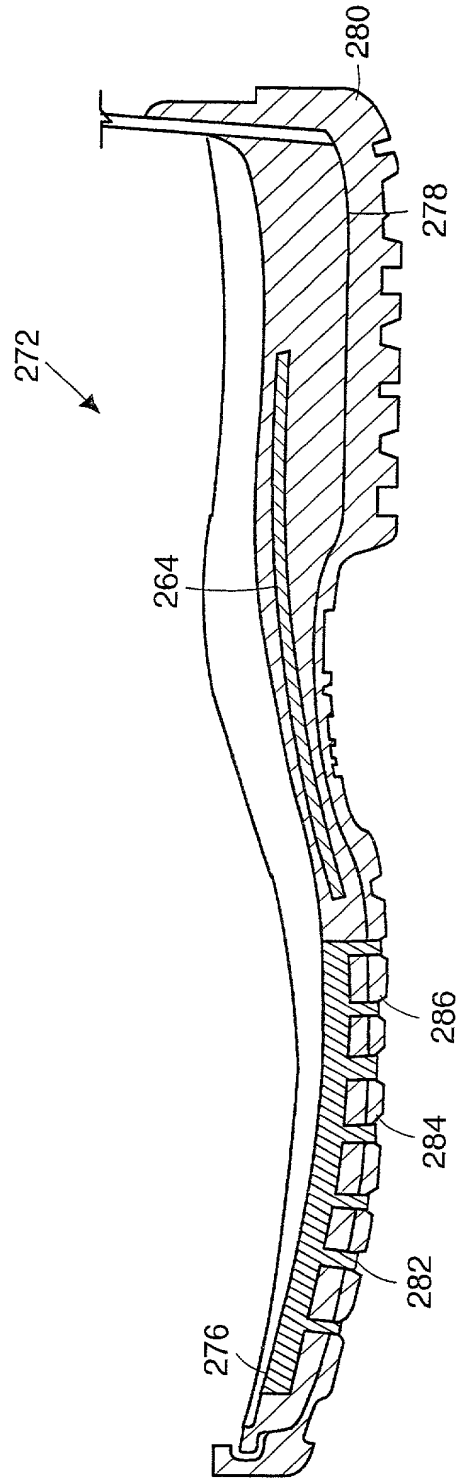
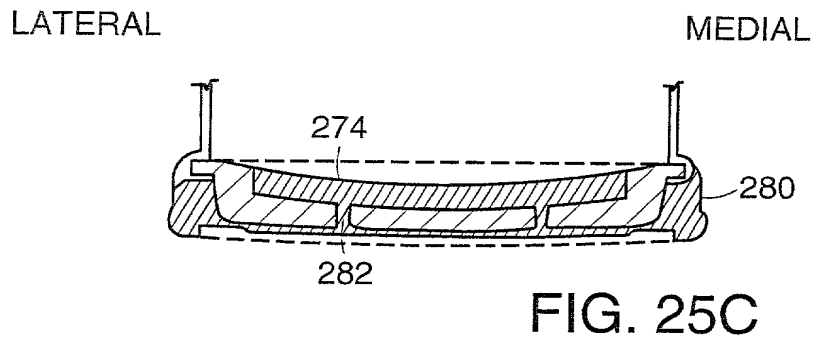
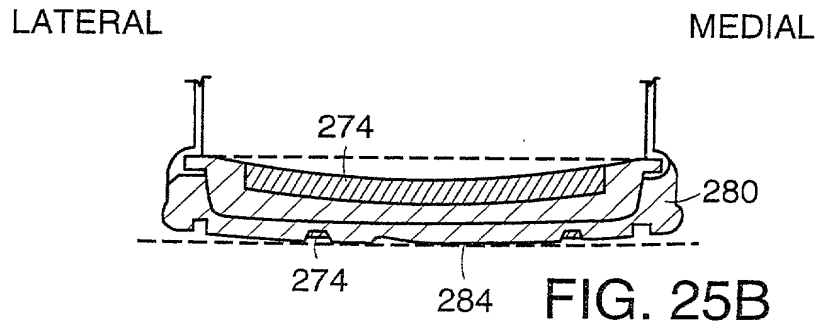


FIG. 25A

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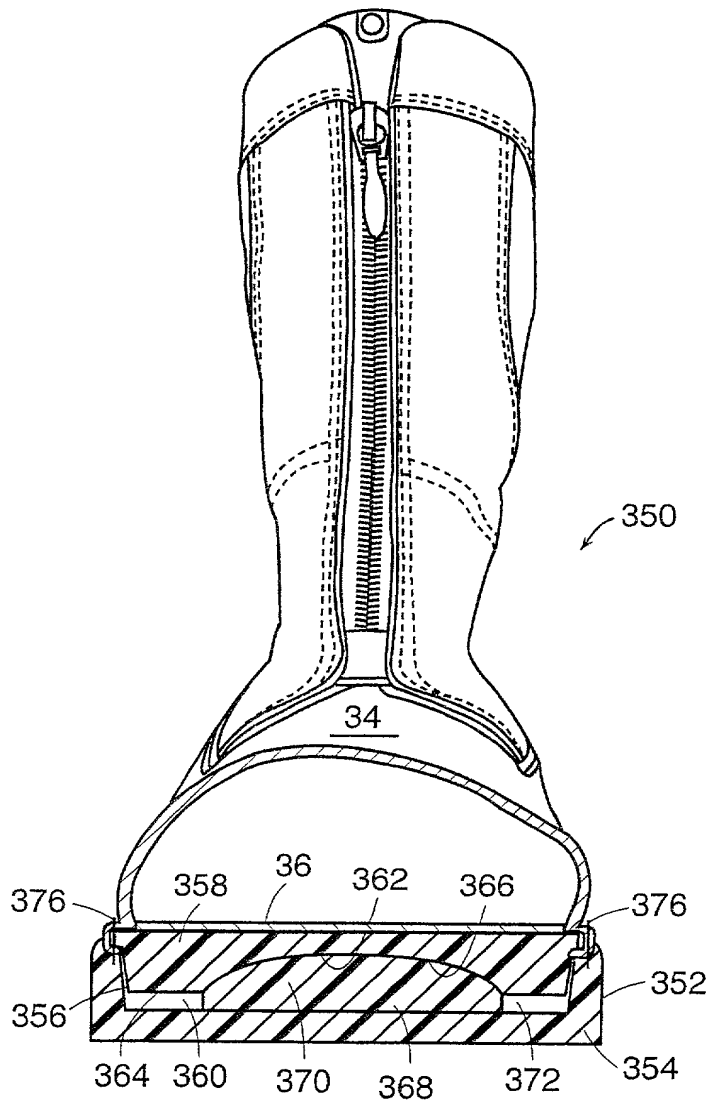


FIG. 26

FIG. 27A

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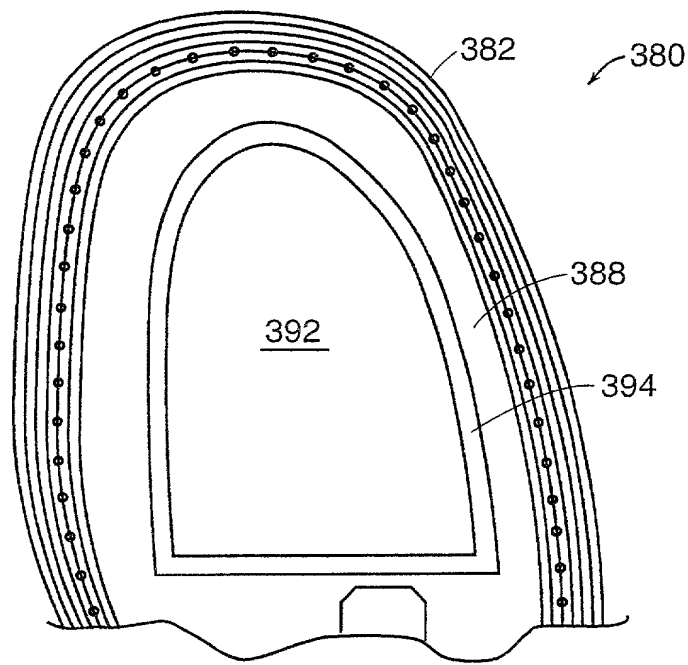


FIG. 27B